



# PREDIS

## WP7 Innovations in cemented waste handling and pre-disposal storage

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WP7 TEAM

JUNE 5<sup>TH</sup> 2024



This project has received funding from the Euratom research and training programme 2019-2020 under grant agreement No 945098.

# WP7 Objectives

- Compile information about the **state of the art** of current methods and procedures for cemented waste management with specific focus on monitoring/long-term storage
- Identify opportunities for **improved store automation**, reducing human exposure to radiation
- Identify options for post treatment of packages and potential approaches to **improve package design, construction and maintenance**



WP7 Meeting at UJV



Demo Test Evaluation at UJV



# WP Expected Impacts

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- More versatile and reliable condition monitoring technologies, which have been demonstrated on operating radioactive facilities and made available to end users
- Improved accuracy in predicting the behavior of waste/packages in stores through the integration of models with store and package monitoring information obtained using digital and machine learning technologies to enhance sampling, monitoring strategies and multi-method data fusion
- Increased safety (10% or greater reduction in direct human interaction with and exposure to waste packages), reduced cost (20% or greater reduction in costs related to late-stage detection of damage or deterioration)

# WP7 Overview Technologies

- All technologies and tools being tested and developed in WP7

## Technology

SciFi (gamma) radiation monitoring

SiLiF (neutron) radiation monitoring

Sensorised LoRa wireless sensor network for identification and integrity assessment of radioactive waste drums

Acoustic Emission for measuring ASR

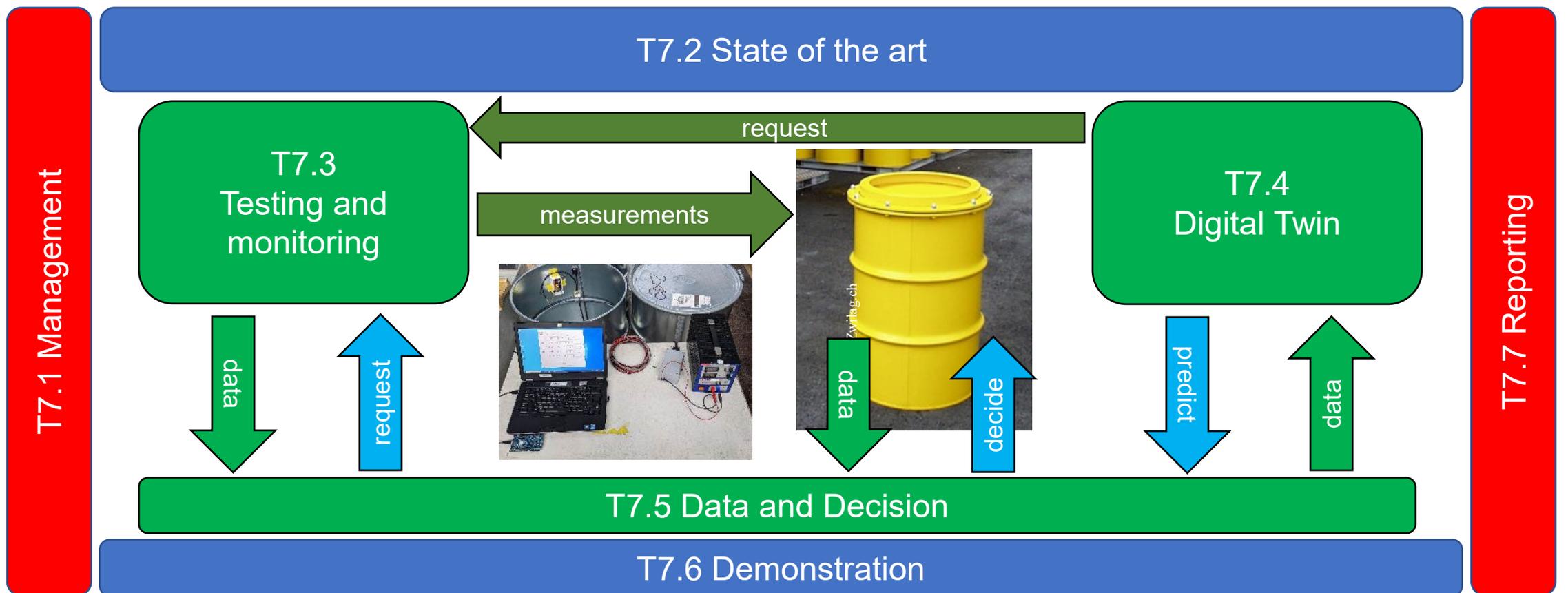
Non-contact ultrasonic scanning

Embedded RFID Sensors

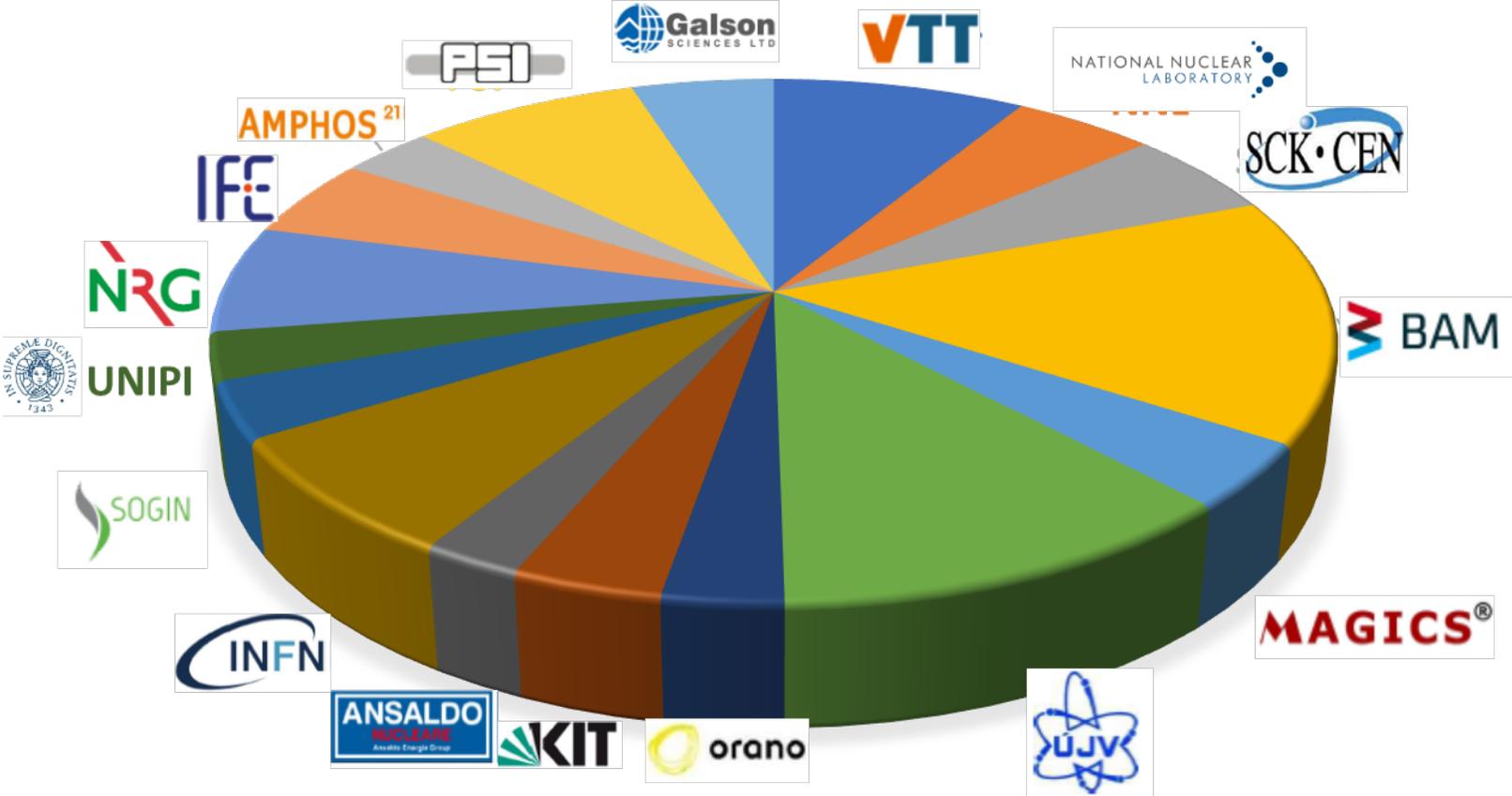
Muon tomography

Digital Twin, data platform and decision framework tools for predictive modelling, data handling, and data visualisation

# WP Structure



# WP Partners



**Task 7.2 State of the Art**

**Task 7.3 Testing & Monitoring**

**Task 7.4 Digital Twin**

**Task 7.5 Data Management**

**Task 7.6 Demonstration and Implementation**

**Task 7.7 Dissemination**

# T7.2 State of the Art



**Deliverable 7.1**  
State of the Art in packaging, storage,  
and monitoring of cemented wastes  
2021-04-14 version 1.1

Dissemination level: Public

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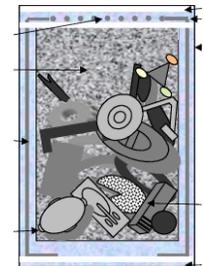
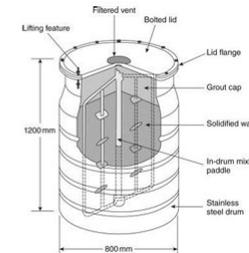


**WP.7 Task 7.2.2**  
Reference package and factors  
affecting package evolution and  
degradation  
02/08/2021 version 1.0

Dissemination level: Public

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**Task 7.2 State of the Art**

**Task 7.3 Testing & Monitoring**

**Task 7.4 Digital Twin**

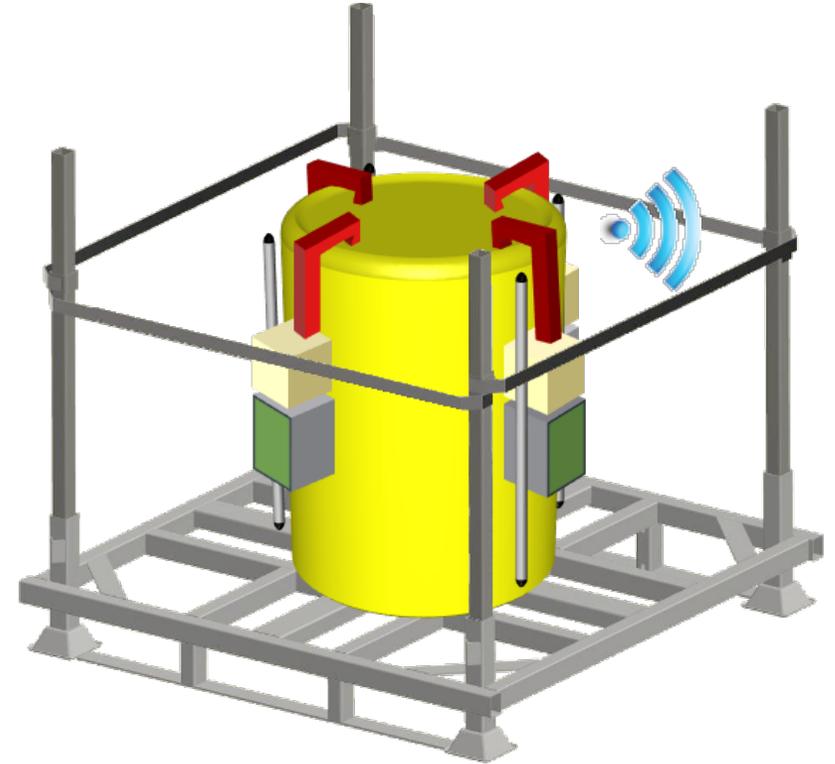
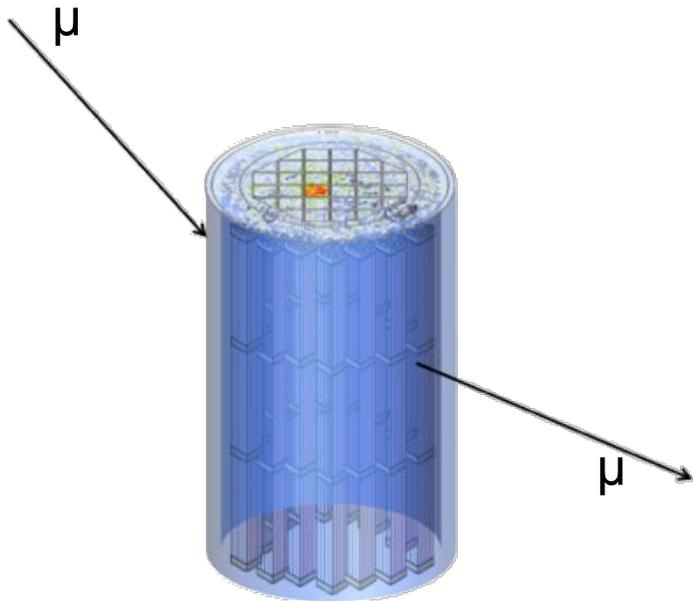
**Task 7.5 Data Management**

**Task 7.6 Demonstration and Implementation**

**Task 7.7 Dissemination**

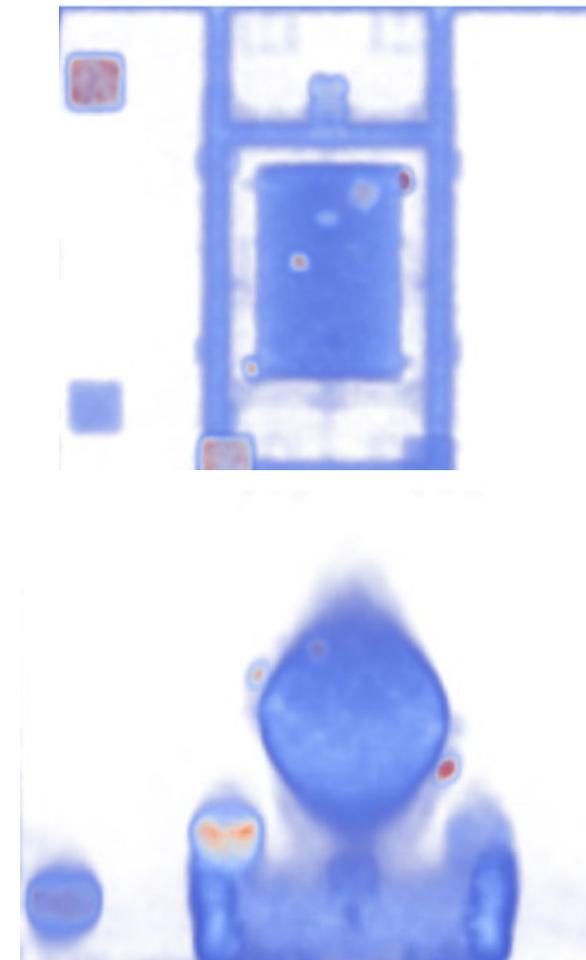
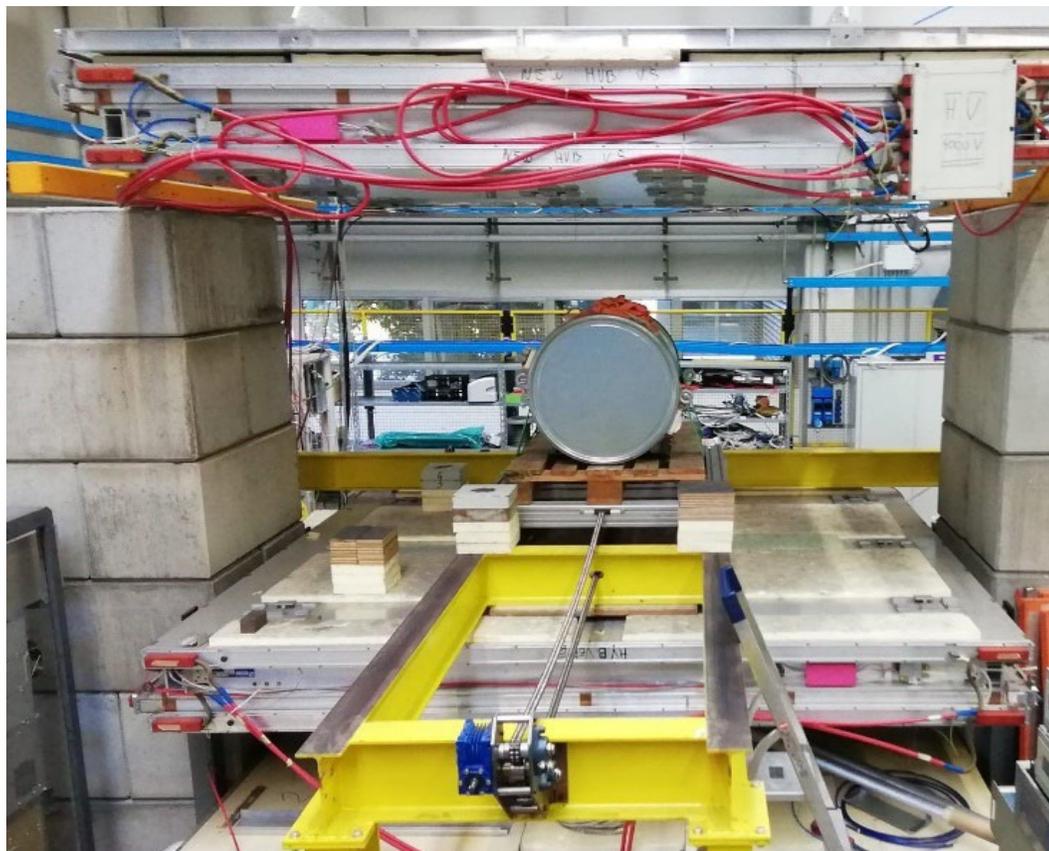
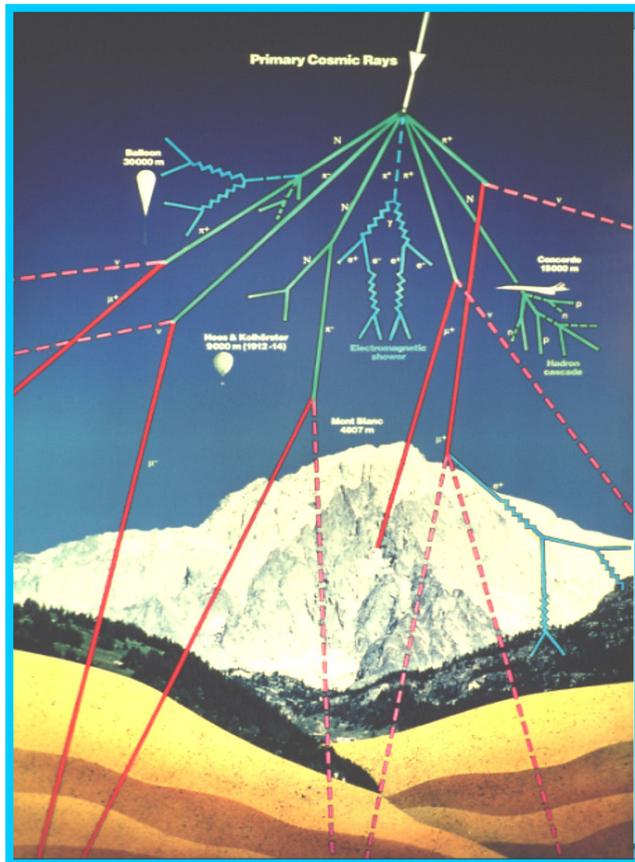
# T.7.3 Innovative Instrumentation Summary

Paolo Finocchiaro (INFN)



# Muon tomography

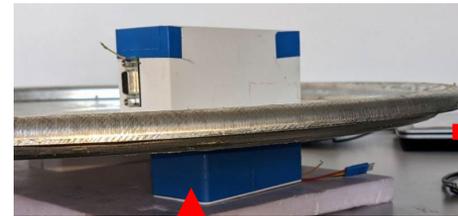
Exploiting penetrating cosmic radiation to look inside thick objects



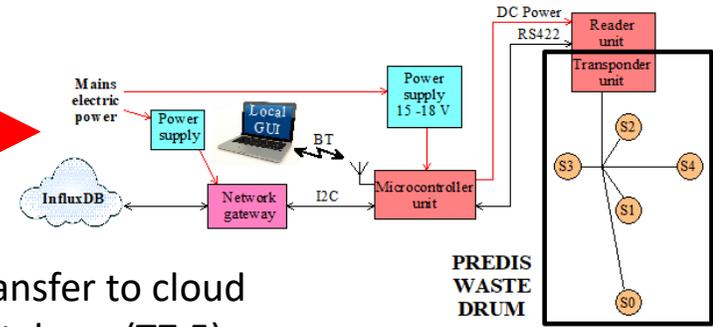
# T.7.3 Innovative Integrity Testing and Monitoring Techniques: Wireless and batteryless package-embedded sensing

- Specific technical challenges to be solved:
- Protecting the sensors against the harsh environment inside the package
  - Wireless powering and communication of batteryless sensors through the steel lid

Units for wireless powering and data readout



**VTT**



Transfer to cloud database (T7.5)



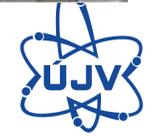
SensorNode (T, H, p, ...)



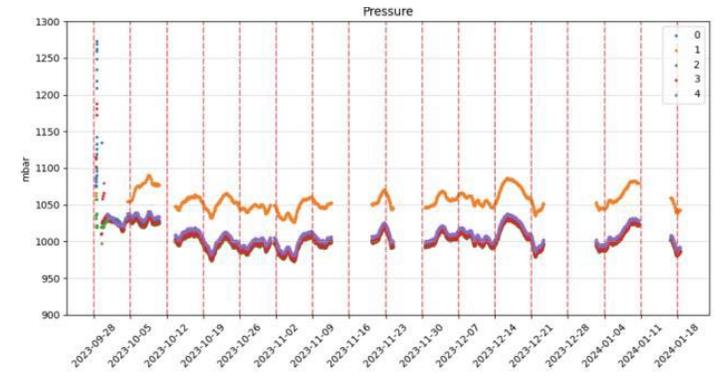
SensorNode network mounted in package



Filled package in storage (T7.6)

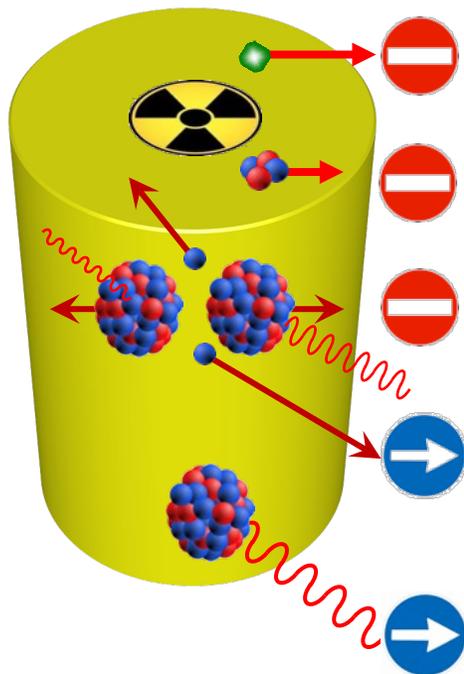


Almost real time display on dashboard (T7.5)



## Cemented radwaste: radiological monitoring

what comes out?



beta particles are mostly stopped inside the material and in air

alpha particles are immediately stopped inside the material

fission fragments are immediately stopped inside the material

neutrons, from fission or  $(\alpha, n)$  reactions, come out very easily typically at low dose-rates; in some cases there can be many

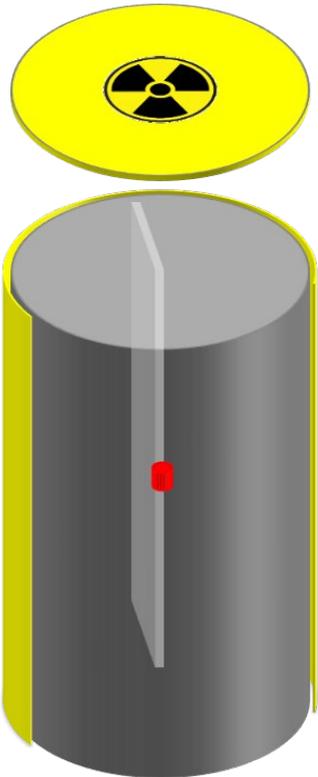
gamma rays are ubiquitous, penetrating, and come out easily and abundantly

basic radioactivity coming out is **gamma rays** and **neutrons**  
they carry information from inside and are worth monitoring

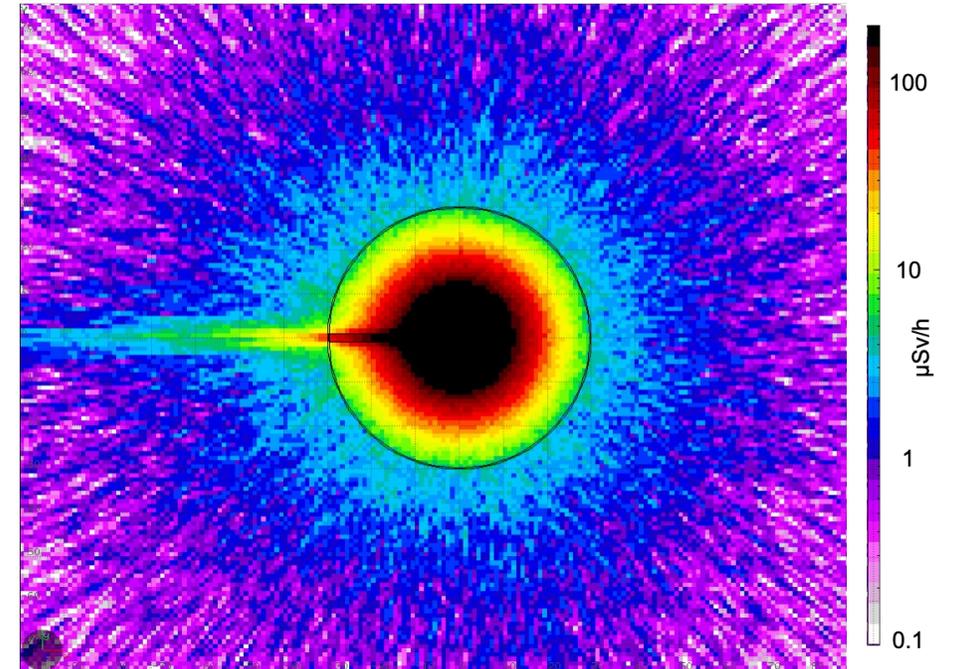


easier external  
monitoring

**Cemented drum radiological monitoring**  
**Goal: can we see asymmetries? anomalies?**



simulation of a 1 cm wide vertical crack  
 and a  $^{137}\text{Cs}$  (165 MBq) gamma source at the center

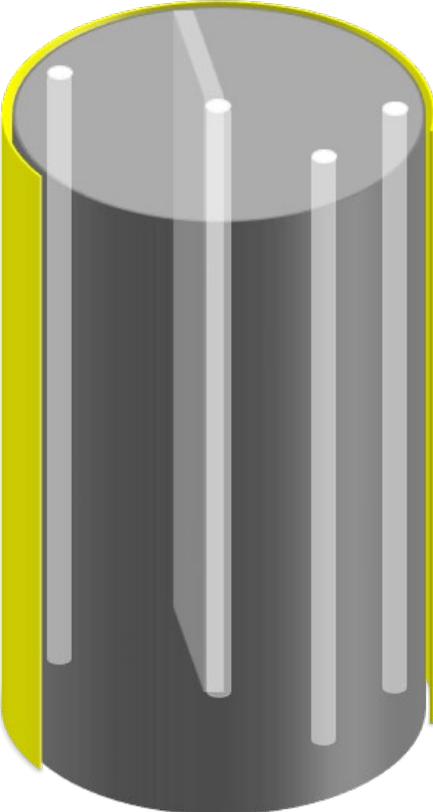


test at UJV-REZ Oct 2023 – Jan 2024



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mockup

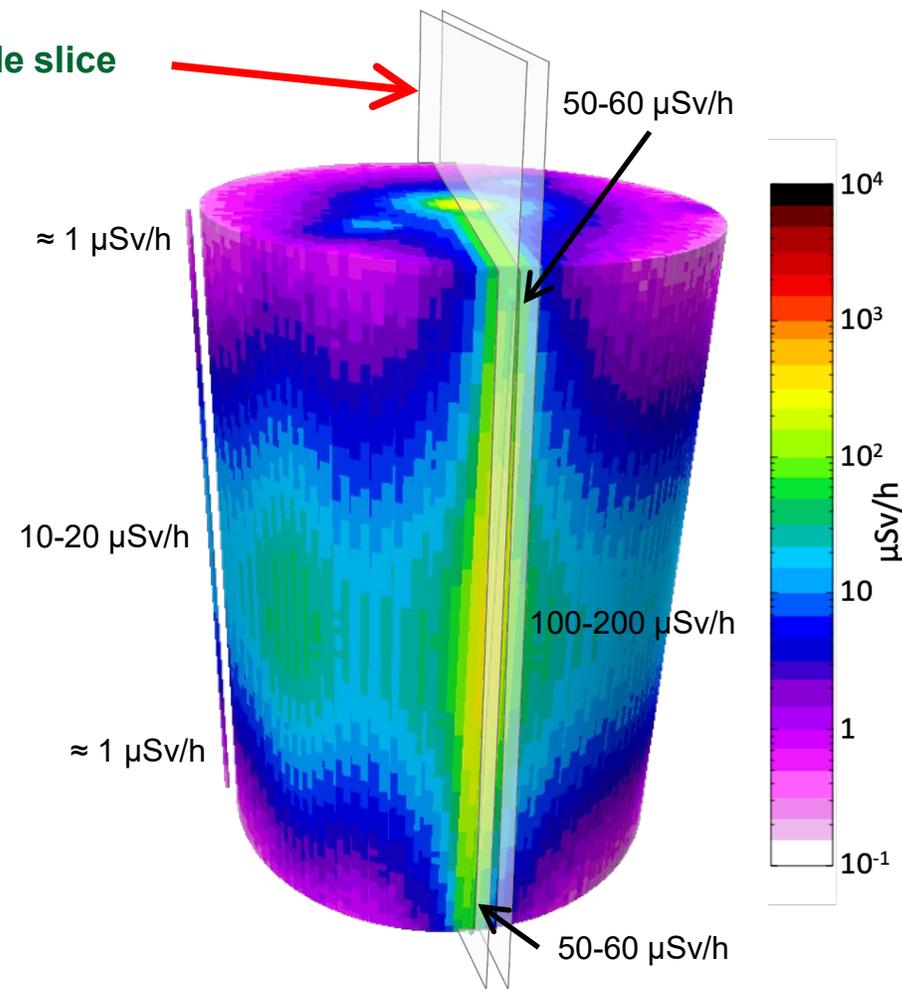
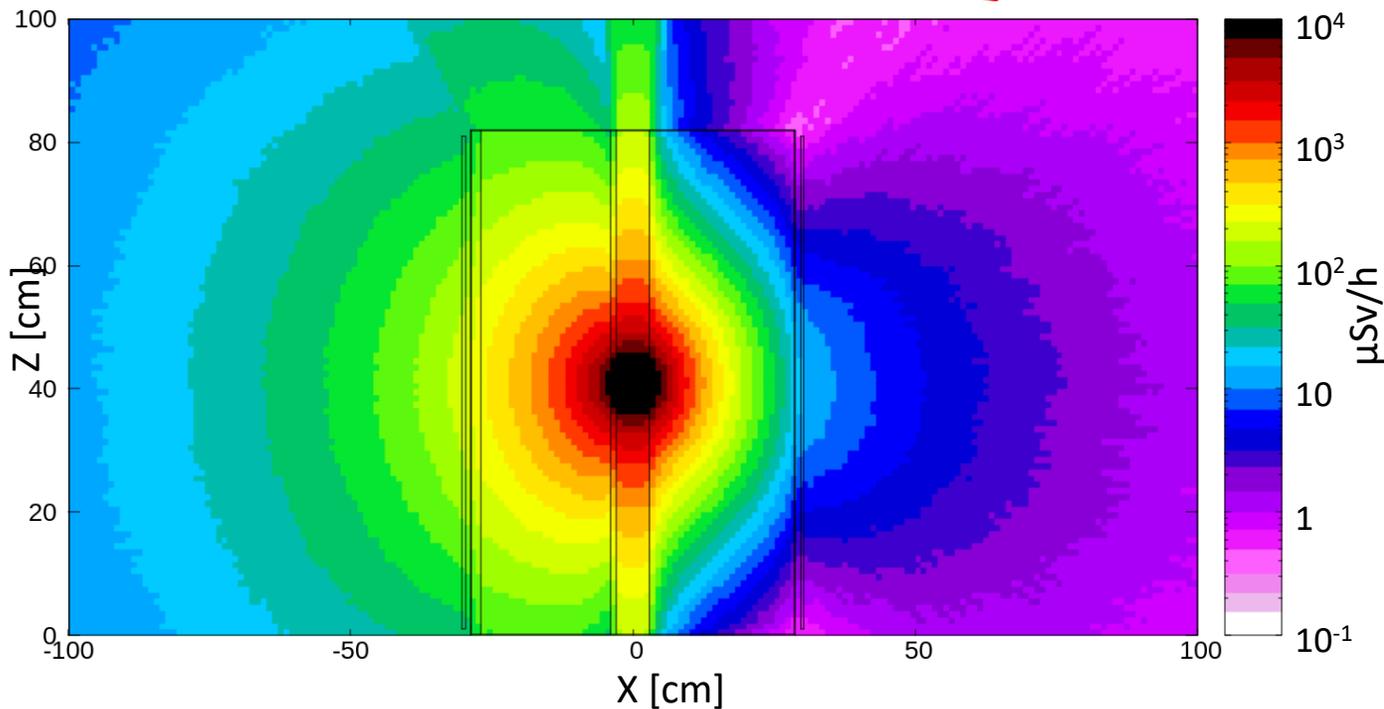


$^{137}\text{Cs}$  gamma source (165 MBq)



# Dose rate simulation, measurement and verification

gamma dose rate in a 2 cm wide slice



# external package monitoring

SciFi front-end electronics, DAQ & wireless data transmission

SiLiF front-end electronics, DAQ & wireless data transmission

SiLiF neutron counter

SciFi gamma counter



Teviso gamma counter



Domino neutron counter

detector and electronics fully developed by

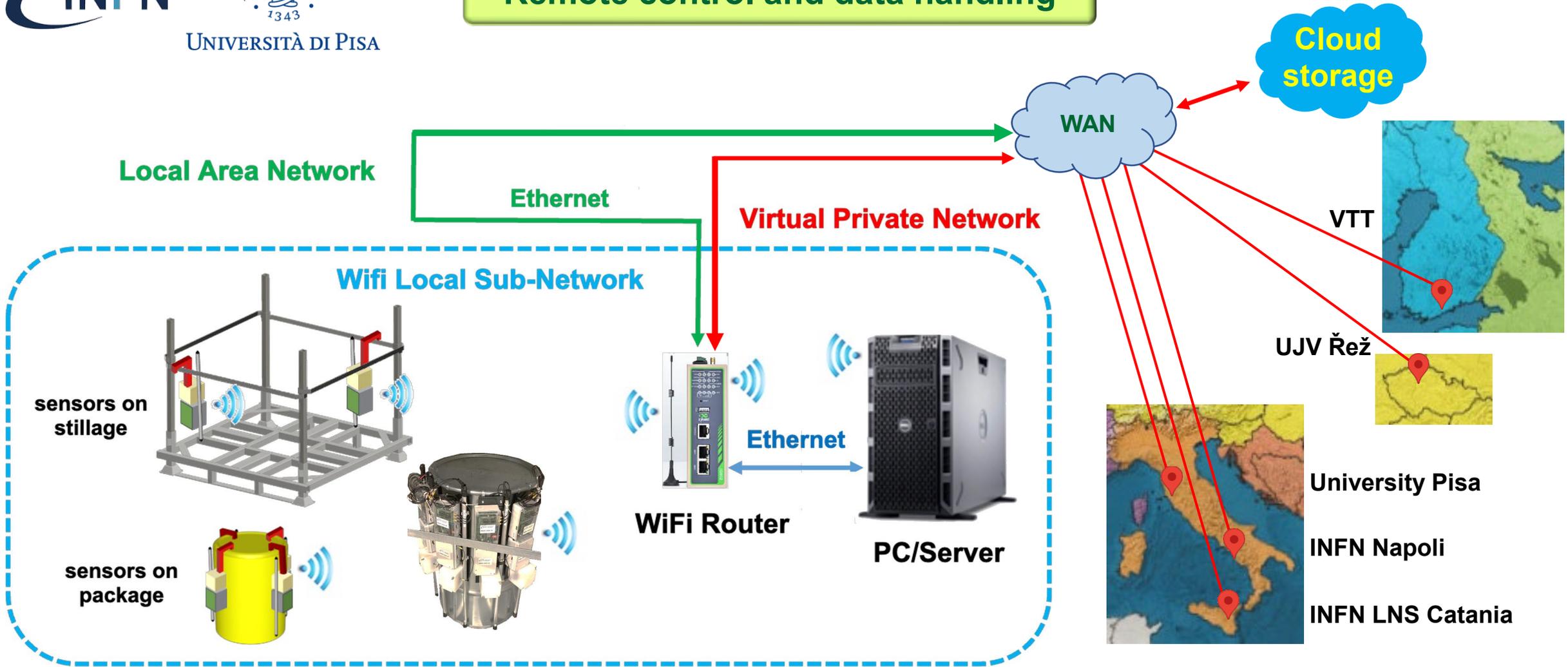


detectors assembled and electronics developed by



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# Remote control and data handling





# PREDIS

## Real-time monitoring of radioactive waste

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- Michele Di Giovanni
- P.h.D. Student in Mathematics, Physics and Engineering
- Applications, Università della Campania - Luigi Vanvitelli



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# Context:

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## Context of Real-Time Waste Monitoring:

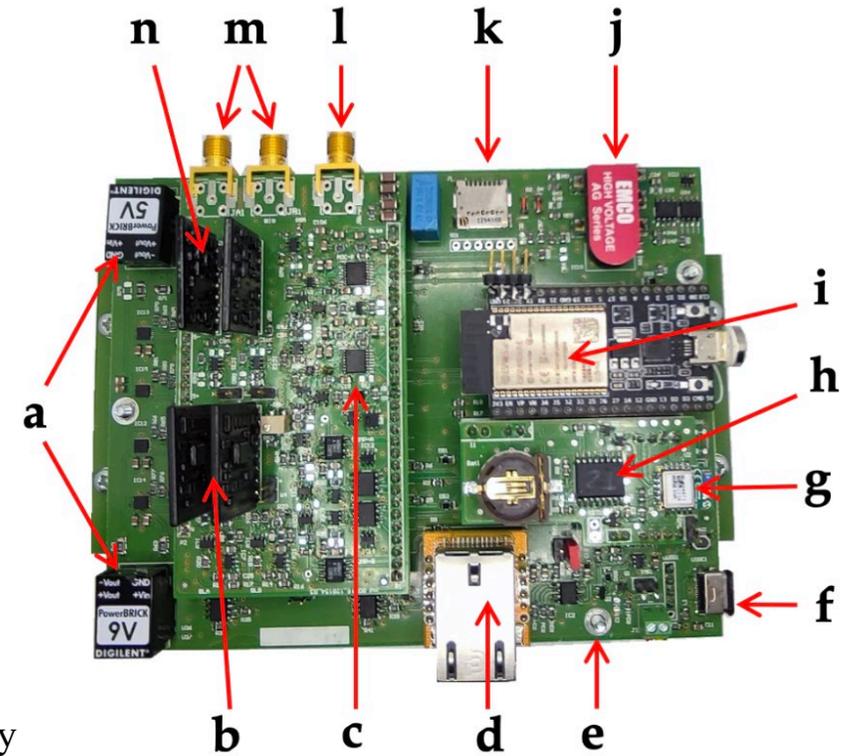
- Testing detectors at the UJV research center;
- Verifying technologies in safe environments with known results;
- Testing the control system and prolonged data collection.



# Read-out Electronic

The read-out electronic boards:

- Read Data From particle Detectors
- Start measurements;
- Activation via Bluetooth module or programmable RTC;
- Exposes an HTTP Server.

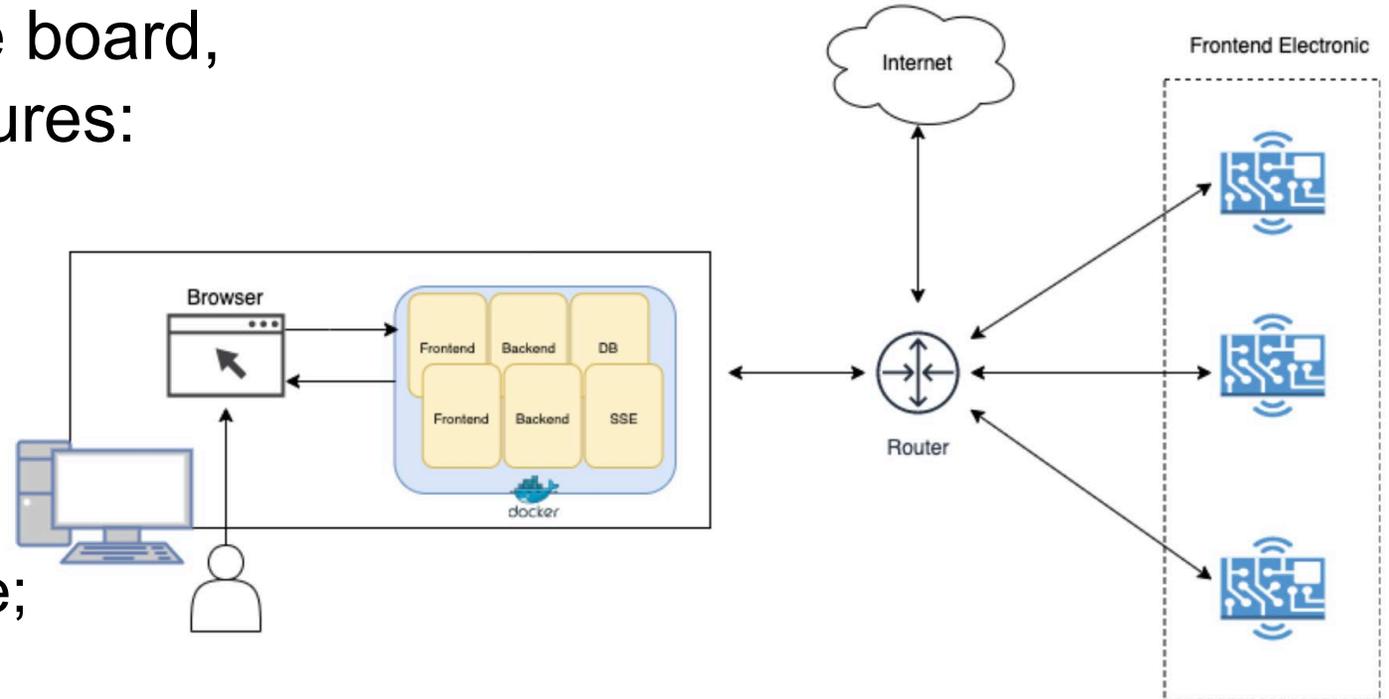


(a) Power supply (9V, 5V). (b) Shapers. (c) ADCs. (d) Ethernet Controller. (e) 3-position 152 switch: Power On with Battery, Power Off, Power On with USB. (f) USB bias. (g) Low-Energy Blue- 153 tooth. (h) RTC. (i) Microcontroller. (j) HV generator. (k) Micro-SD card. (l) Voltage bias to SciFi. 154 (m) SciFi signal inputs. (n) Charge Sensitive Pre-amplifiers.

# Software features

The software interacts with the board, providing some high level features:

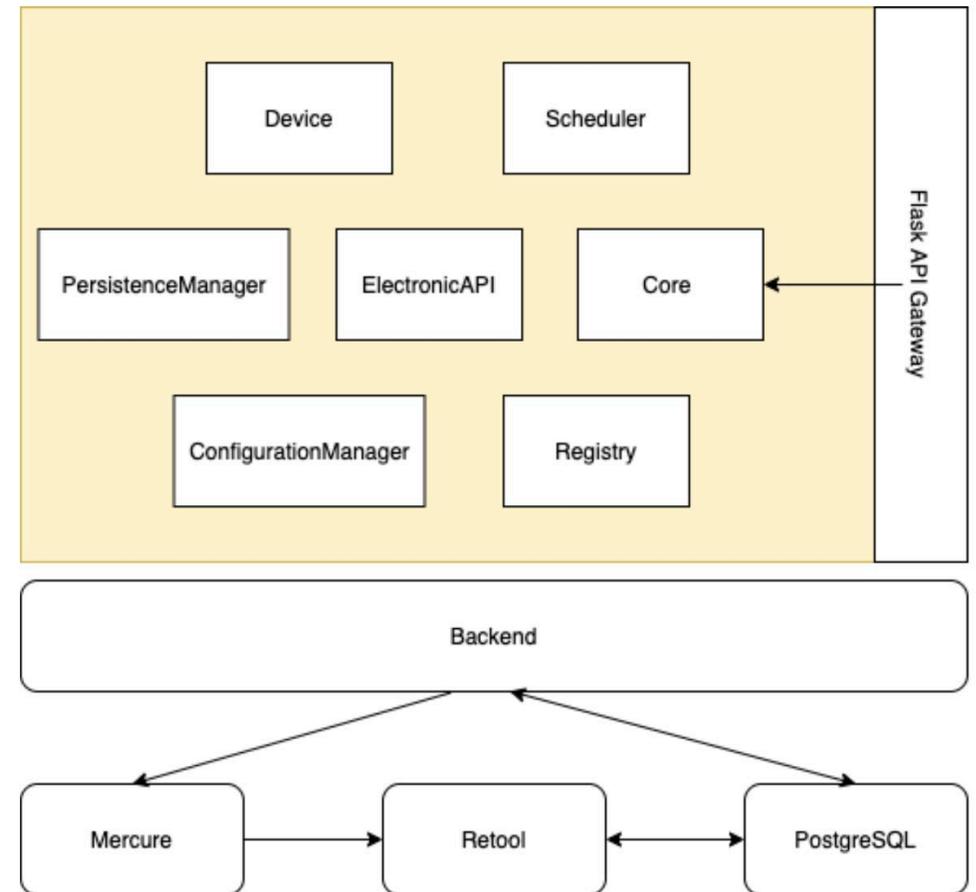
- Dynamic Registry;
- Board Settings;
- Board Scheduling;
  
- Measures download and storage;
- Board Reliability;
- UI and Dashboard.



# Software Architecture

Monolithic architecture based on Docker containers with four specialized containers

- Backend - Python/Flask:
- DB - PostgreSQL:
- Dashboard - Retool;
- Real-time SSE - Mercure.



# Ui and Dashboard

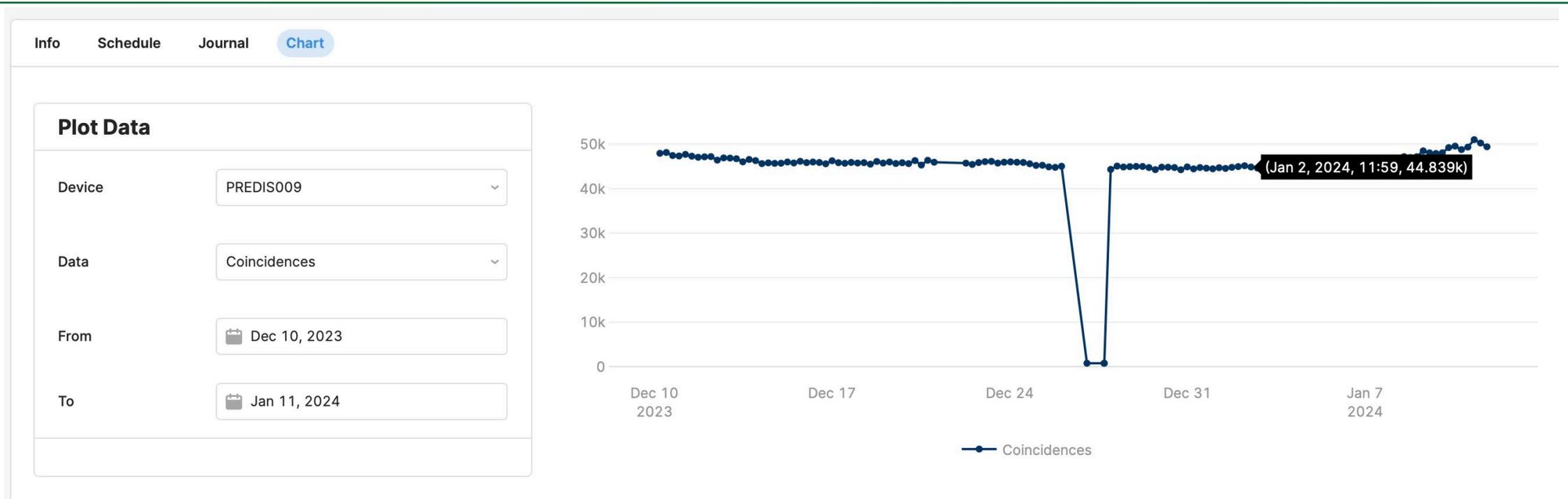
Devices

Turn on devices

devname	link	Thra	Thrb	Acquisition time	Alarm
PREDIS001	http://192.168.2.56:80/setup	32	32	60,000	18:23
PREDIS002	http://192.168.2.93:80/setup	23	23	60,000	18:23
PREDIS004	http://192.168.2.26:80/setup	18	18	60,000	18:22
PREDIS005	http://192.168.2.85:80/setup	25	25	60,000	18:22
PREDIS006	http://192.168.2.48:80/setup	1,600	1,600	60,000	18:22
PREDIS007	http://192.168.2.46:80/setup	1,600	1,600	60,000	18:23
PREDIS008	http://192.168.2.36:80/setup	1,600	1,600	60,000	18:22
PREDIS009	http://192.168.2.54:80/setup	1,600	1,600	60,000	18:22

9 results

# Ui and Dashboard



# Strengths and Future Developments

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Real-time Monitoring Capabilities

Automated and Scalable System

Centralized Control and Data Management

User-Friendly Dashboard and UI

Extending control system's functionalities

Implementing a proper analysis tool for plant safety

Possibility to apply **Vulnerability Assessment** and **Predictive Maintenance** techniques.

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**Thank you for your attention.**



**Task 7.2 State of the Art**

**Task 7.3 Testing & Monitoring**

**Task 7.4 Digital Twin**

**Task 7.5 Data Management**

**Task 7.6 Demonstration and Implementation**

**Task 7.7 Dissemination**

## T.7.4 Summary I

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- **Experiments under enhanced conditions** (e.g. in temperature) are **suitable to get an in-situ understanding of reactions ongoing** in the waste forms (like SCK-CEN is performing). The use of real scale waste forms avoid problems with upscaling of laboratory-based experiments.
- Even **simple mechanical models implemented in a digital twin (DT)** are **sufficient to predict the long-term behavior of waste forms**. If chemical reactions are expected to occur, additionally geochemical models can be implemented in the DT.

## T.7.4 Summary II

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- **Advancement in predicting long-term stability:** Surrogate model based on 25 GEMS Python scripts simulates geochemical interactions, predicting waste containment over 100 years.
- **Efficiency through neural network-based model:** Neural network generates 1 million cases, reducing computation time from 78.4 days to ~1.9 seconds.
- **Insights into material deterioration mechanisms:** Evaluation of iron, aluminum, zinc, brass degradation provides detailed understanding crucial for waste containment integrity.

## T.7.4 Summary III

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- **If the drums are stored under controlled humidity** (e.g. in predisposal), and the solidification of the waste was well thought through, **these drums are expected to be safe for the next 30-50 years.**
- **At the time the disposal site goes operational it should be considered to check if the radioactivity in the waste packages is below the exemption limit.**

## T.7.4 Summary IV

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- Retrieve **data formats / interfaces** to connect and queries **to retrieve data is needed**.
- **Obtaining data** for the training of the **DT is complex**.
- **Difficult to get information of the waste compositions from the owners**.
- **Long term data storage**.
- **Cybersecurity**.
- **Technique is new in this field, but can be implemented fast**, when the issues mentioned above are solved.

 See the next presentation of Guang Hu

## T.7.4 Student - Outline

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- Introduction
- Chemical Reactions
- Surrogate Model
- Sensitivity Analysis
- Results and Discussion
- Conclusions

Proceedings of the 2024  
31st International Conference on Nuclear Engineering  
ICONE31  
August 4-8, 2024, Prague, Czech Republic

**ICONE31-135796**

**DIGITAL TWIN AND SURROGATE MODEL FOR LONG-TERM GEOCHEMICAL  
PROCESSES IN NUCLEAR WASTE MANAGEMENT**

**Guang HU\***, George Dan MIRON, Wilfried PFINGSTEN, Rainer DÄHN  
Laboratory for Waste Management, Paul Scherrer Institut  
5232 Villigen, Switzerland

\* Corresponding author: (G. H.) [guang.hu@psi.ch](mailto:guang.hu@psi.ch)

## T.7.4 Introduction

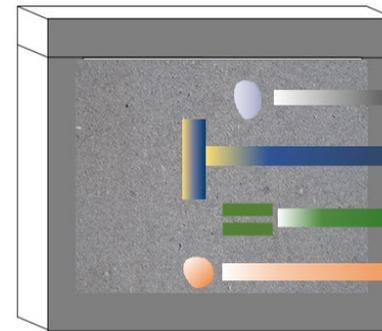
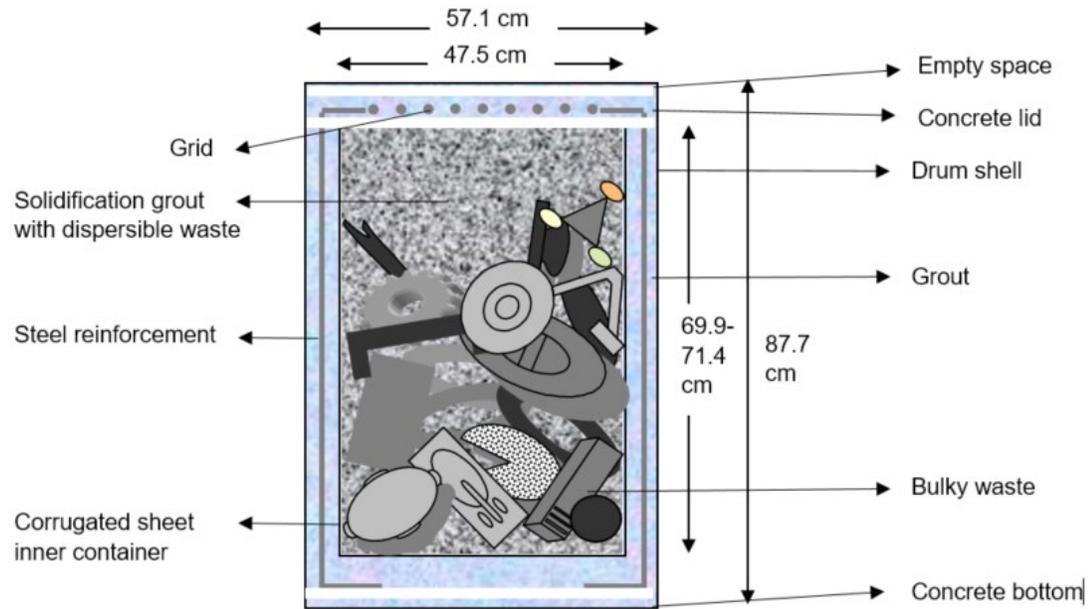
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**Essential Indicators for Material Stability:** Detailed insights into chemical changes aid in predicting potential integrity threats affecting waste package stability.

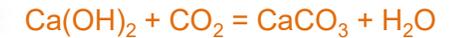
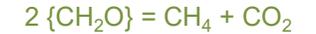
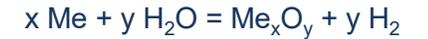
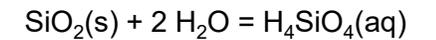
**Digital Twin Linking Reaction Rates:** Establishes a digital twin connecting chemical reactions and material properties, vital for assessing long-term waste containment stability.

**Interplay between Chemical Reactions and Materials:** Understanding the relationship between chemical reactions and material properties enhances predictive modeling accuracy and reliability.

# T.7.4 Chemical Reactions



*Simplified reaction stoichiometry*



*Schematic presentation of degradation processes in the waste package (Wieland 2019)*

$$R_{dis}(t) = \frac{dm}{dt} = A(k_1(1 - \Omega) + k_2 a_{\text{H}^+}^{-0.5}(1 - \Omega)) \quad (\text{mol s}^{-1})$$

$A$ : Reactive surface area ( $\text{m}^2$ )

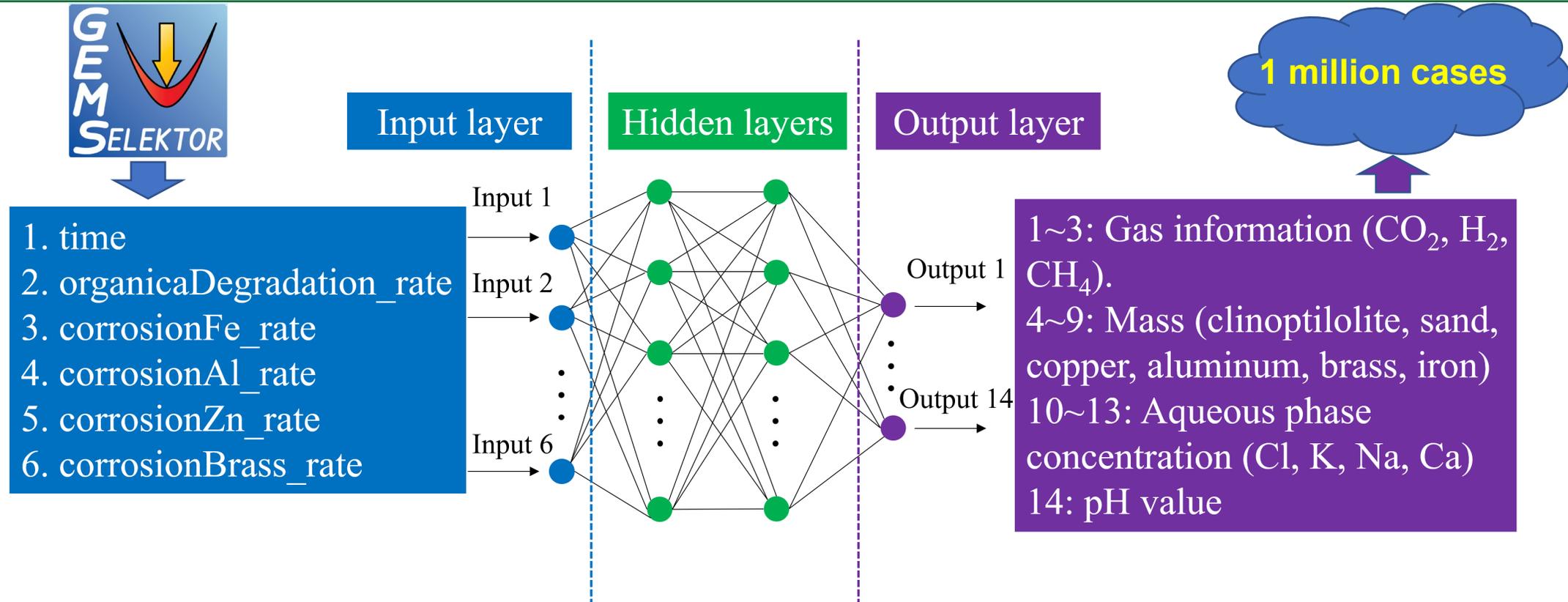
$k$ : Rate constants in neutral ( $k_1$ ) and alkaline ( $k_2$ ) conditions ( $\text{mol s}^{-1} \text{m}^{-2}$ )  $\log k_1 = -13.99$ ;  $\log k_2 = -16.29$

$a_{\text{H}^+}$ : Activity of protons

$\Omega$ : Saturation index

*Schematic diagram of a cemented waste package: Cement solidified dispersive and bulky waste in a 200 L steel drum. (Wällisch, A. 2020. Paul Scherrer Institut, Villigen, Switzerland. Pers. Comm.)*

## T.7.4 Surrogate Model



**6 inputs and 14 outputs in neural network machine learning model**

## T.7.4 Sobol Sensitivity Analysis

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First-Order Index (**S1**):

Measures the direct contribution of an input to the output variance, ignoring interaction effects.

Total-Effect Index (**ST**):

Measures the total contribution of an input to the output variance, including both its main effects and interaction effects with other inputs.

$$S_{1i} = \frac{V_{X_i} (\mathbb{E}[Y | X_i])}{V(Y)}$$

where:

$V(Y)$ : Total variance of the model output  $Y$

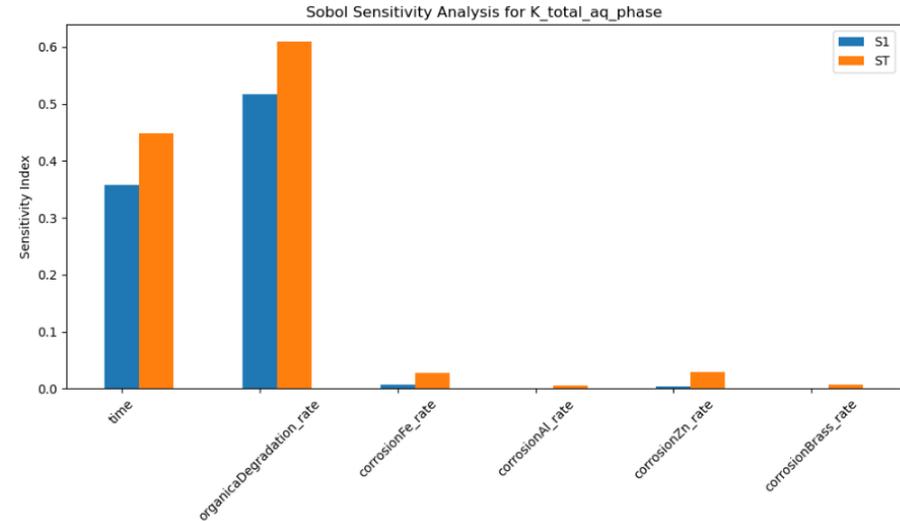
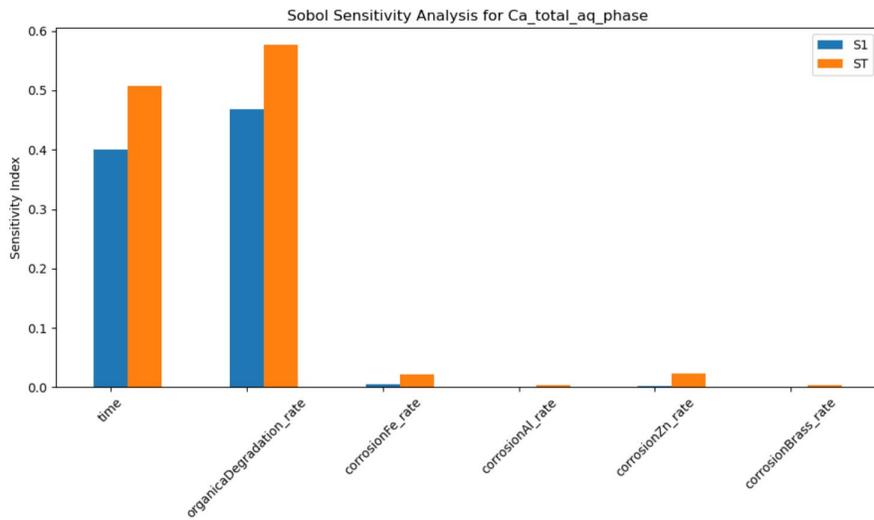
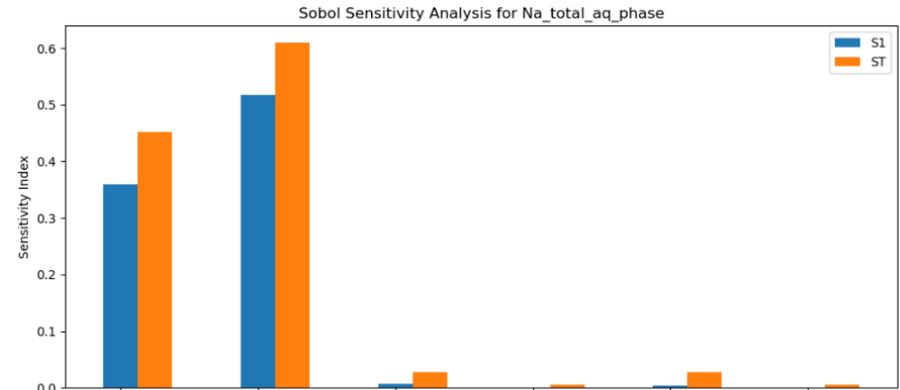
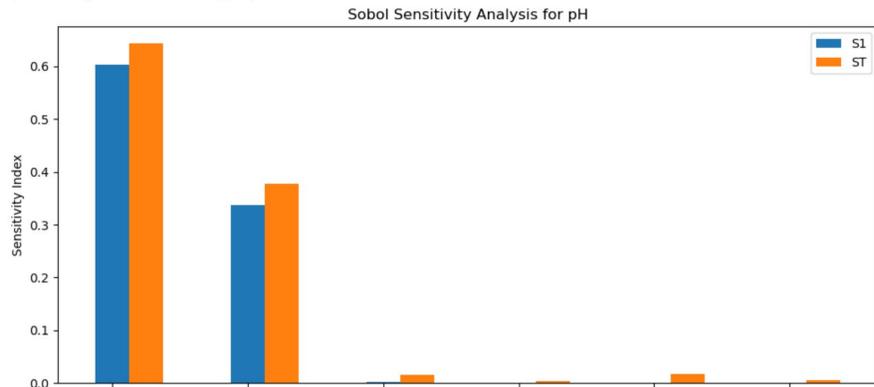
$V_{X_i}$ : Variance due to input  $X_i$

$$S_{T_i} = \frac{\mathbb{E}_{X_{\sim i}} (V_{X_i} [Y | X_{\sim i}])}{V(Y)}$$

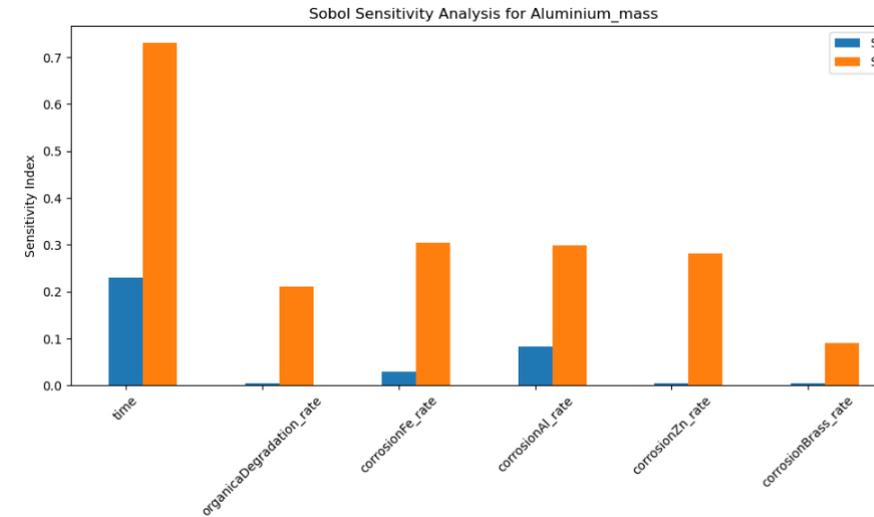
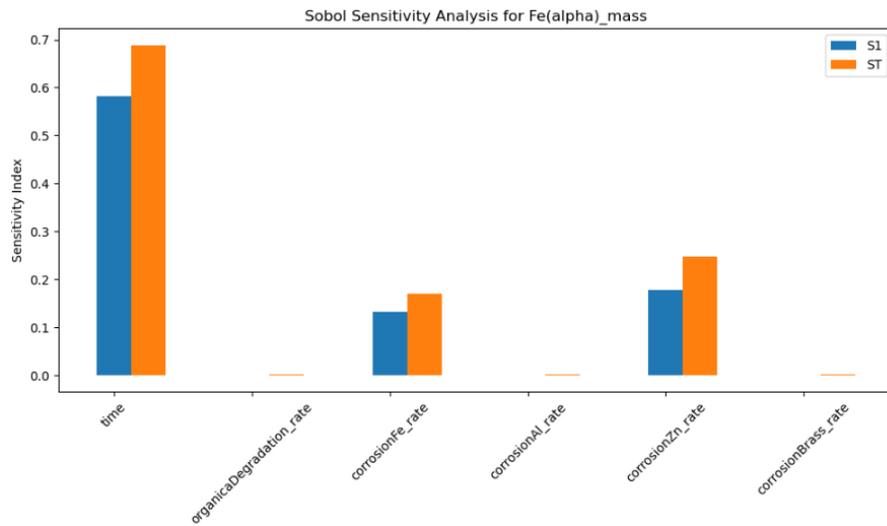
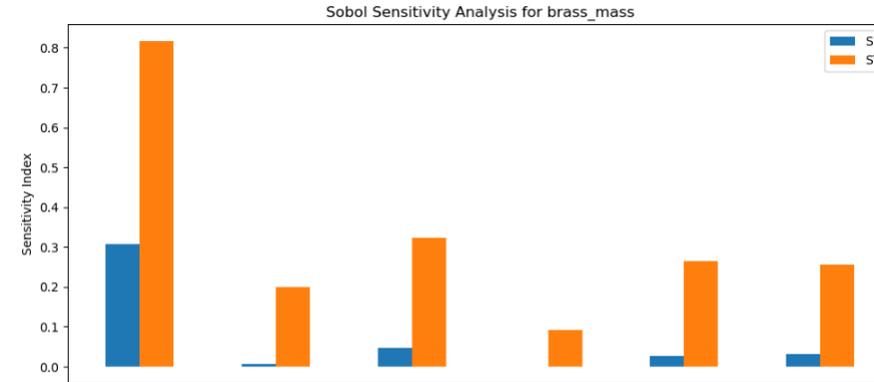
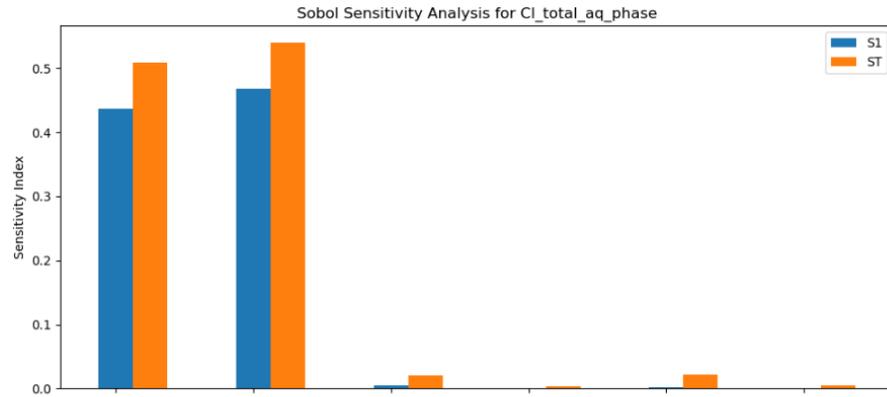
where:

$X_{\sim i}$ : All variables except  $X_i$

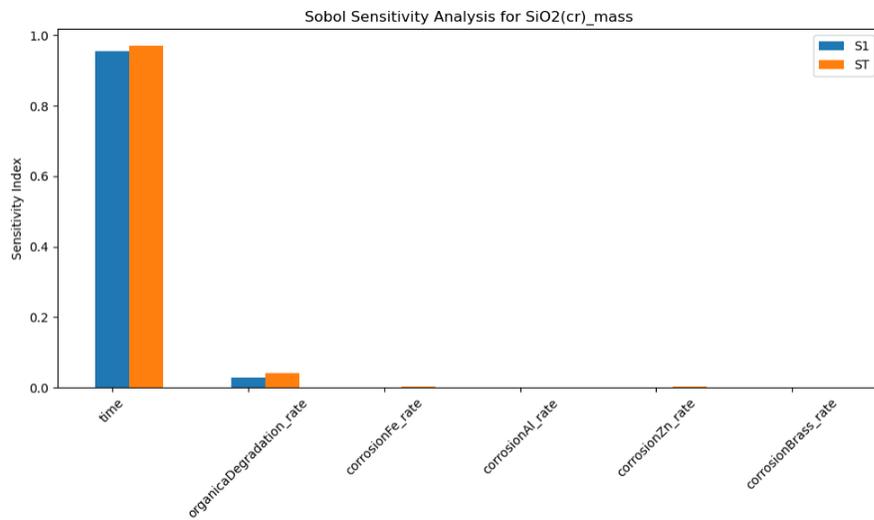
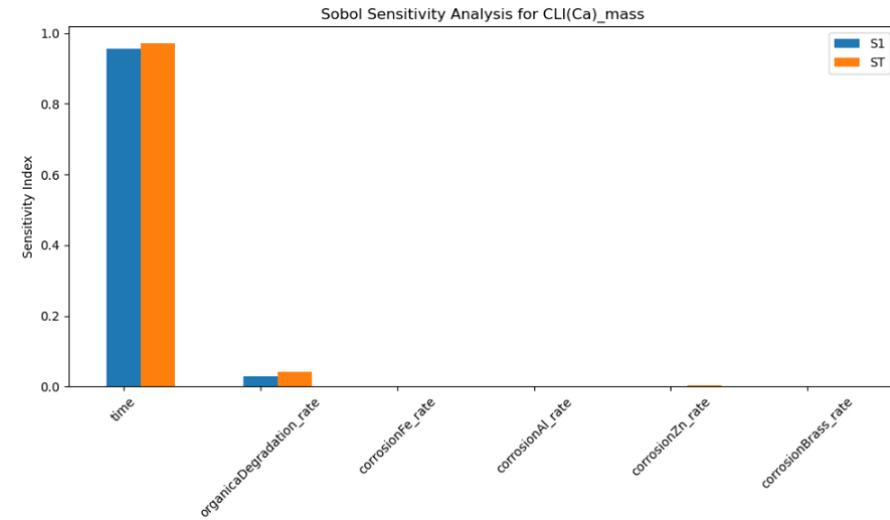
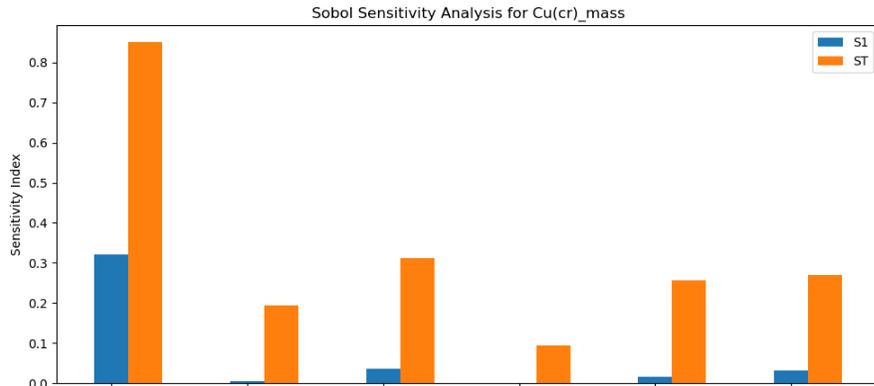
# T.7.4 Results and Discussion



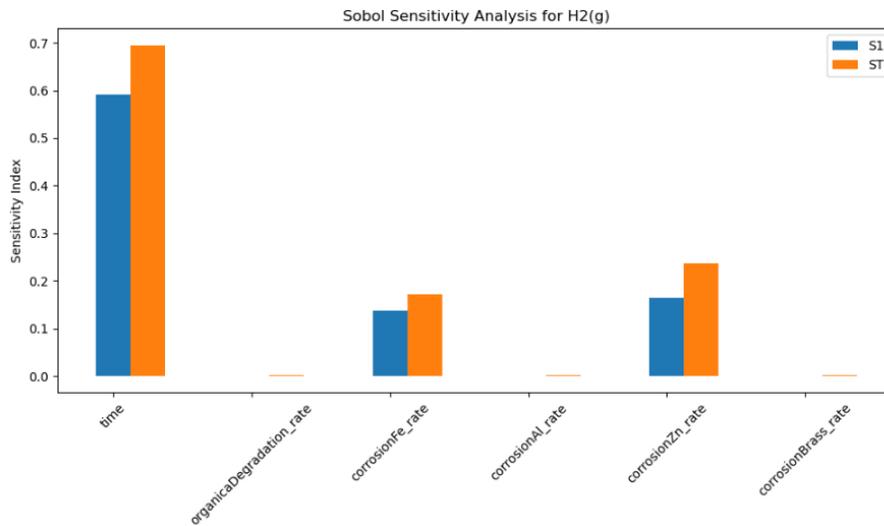
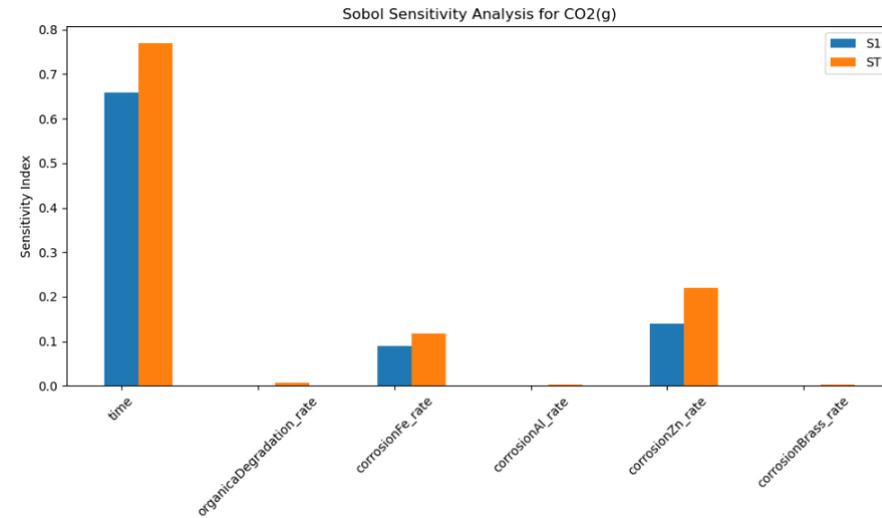
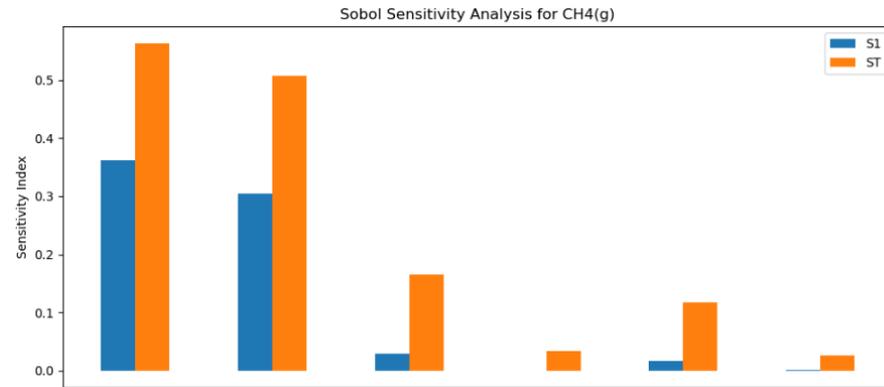
# T.7.4 Results and Discussion



# T.7.4 Results and Discussion



# T.7.4 Results and Discussion



## T.7.4 Conclusions

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- It demonstrates the efficiency of neural network-based **surrogate models** in significantly enhancing computational efforts.
- It reduces the generation time of 1 million cases from nearly **79 days** to **under 2 seconds**.
- **Sobol sensitivity analysis** across this extensive dataset reveals both the direct contribution and total contribution of an input to the output variance.
- Such **digital twins** might be used in future also for optimization of waste conditioning recipes for improved (interim) storage integrity.

**Task 7.2 State of the Art**

**Task 7.3 Testing & Monitoring**

**Task 7.4 Digital Twin**

**Task 7.5 Data Management**

**Task 7.6 Demonstration and Implementation**

**Task 7.7 Dissemination**



# PREDIS

## Database and decision framework summary

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TUULA HAKKARAINEN



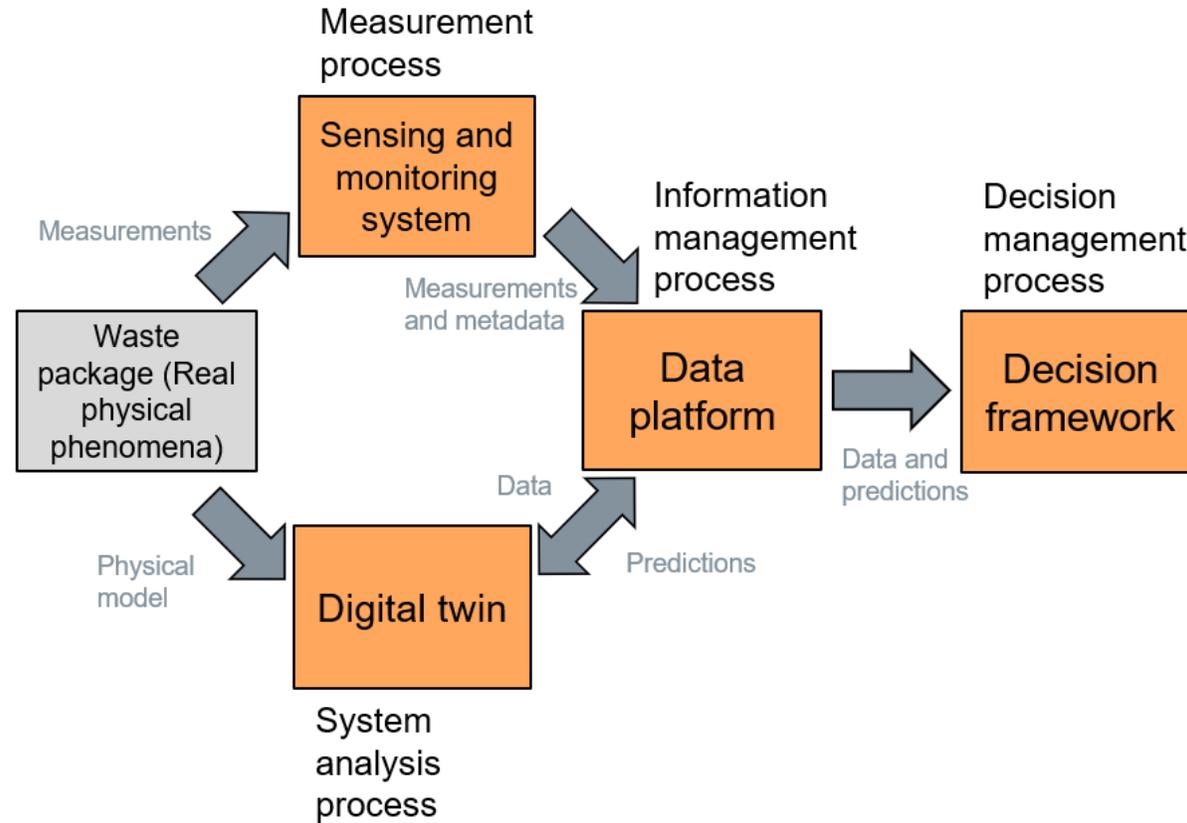
This project has received funding from the Euratom research and training programme 2019-2020 under grant agreement No 945098.

# Objectives of T7.5 – Data processing, handling and fusion

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- Goals of database and decision framework: to produce
  - A conceptual model for data handling and storage
  - Database and software prototype
- A joint showcase of T7.3 on innovative instrumentation, T7.4 on simulation and digital twins, and T7.5 on data processing, handling and fusion
  - Presentation at UJV
  - Exemplifying the collaborative, iterative, and integrative approach of the project, weaving together various strands of research and development

# Data management framework high-level system architecture



# Approach and results: Data platform

---

- A reference metadata model, accessible as a web service, was set up in a local server on a site.
- Four models (i.e., database tables) were associated (waste packages, sensors, nodes, images) with the possibility of managing data by the administrator and user groups with the necessary permissions.
- SQLite3 Database was preliminarily filled with the relevant data of the project. Once the waste packages are defined as a master table, any changes associated with them are automatically traced in a change history.
- Data was visualized in three different ways: admin mode, public, and by other external open-source tools to analyze the database structure and its consistency.

# Approach and results: Decision framework

---

- Utilizing a decision platform that integrates ML and digital twin-powered predictions and Online Analytical Processing (OLAP) analysis holds the potential to significantly support informed decision-making.
- Through the integration of sensor data and other monitoring systems, the PREDIS platform provides immediate insights facilitating improved performance and safety in waste management processes.
- The real-time monitoring capabilities facilitate the instant detection of deviations from normal conditions and automated alerts upon the detection of irregularities for prompt corrective actions.
- The OLAP analysis empowers users to selectively extract and query data, allowing for analysis from various perspectives.
- This proactive approach ensures timely interventions, thereby minimizing the likelihood of incidents/accidents or environmental impact.

# Conclusions

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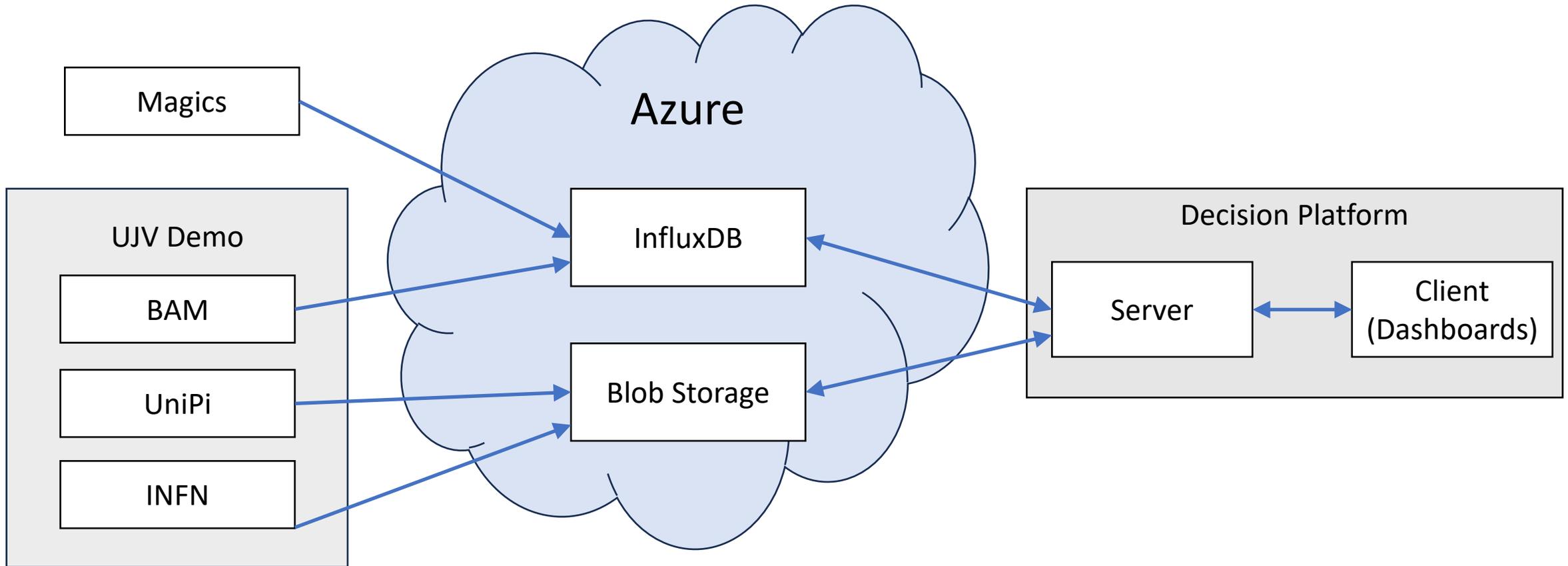
- **A conceptual model for data handling and storage was developed**, and a practical implementation was performed.
- The demonstration test at UJV confirmed that **monitoring data from sensors** can be automatically uploaded to the MS Azure cloud platform, and it can be **visualized on the decision platform**.
- A web-based decision platform with multiple dashboards was developed **to present information from different perspectives customized to different users**. Predictive numerical models of the digital twin can be integrated into the platform to further support decision making.

## T.7.5

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# Informed decisions: Nuclear waste monitoring with sensor-driven dashboards

# Sensor Data Flow

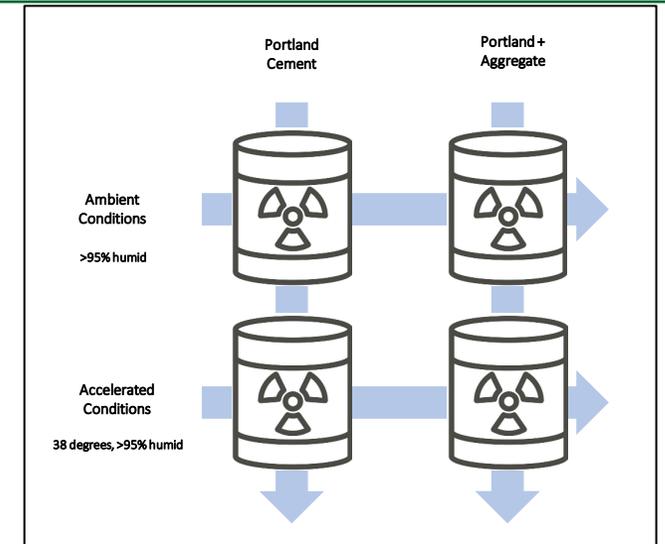


# Sensor Technologies - Magics

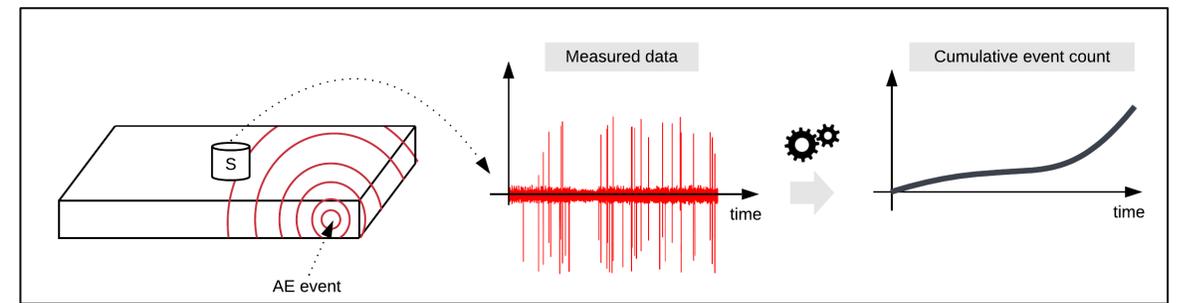
- Measurement: Acoustic Emission events
- Phenomenon: Strain
- Drum-scale tests
  - Four drums filled with two different mixtures at two different environmental conditions.
  - Duration: 2 years (ongoing)
  - Sensors per barrel: 8 strain gauges, 8 temperature sensors, air pressure and 2 AE sensors



*Physical Acoustics  
R15 AE sensor*



*Overview of drum-scale experiment*



Sensor type **Relative strain** Group by **sample\_id** **2year** Prediction **None** **Filter**

Last sensor value collected 15 February 2024

- Temperature
- Relative strain**

Last  
-1.5e+2

Min  
-2.8e+2

- None
- aggregate
- axis
- barrel\_id
- location
- sample\_id**
- testing\_conditions
- sensor\_id

### Strain (micro m/m)

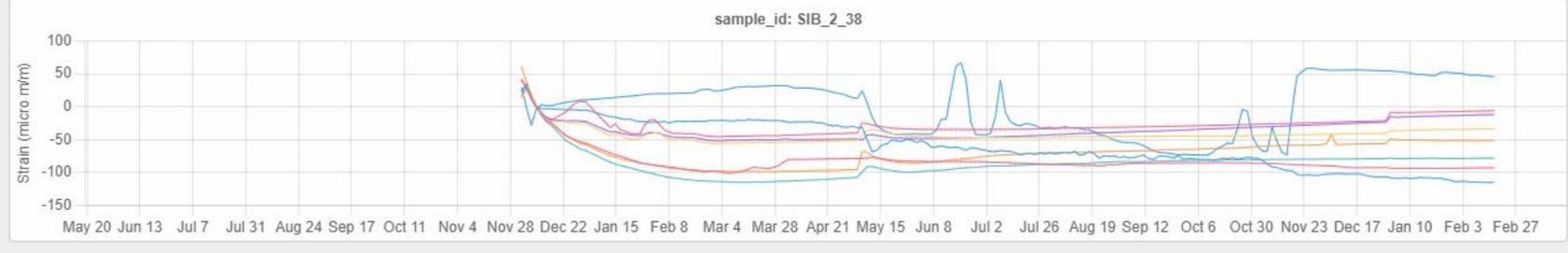
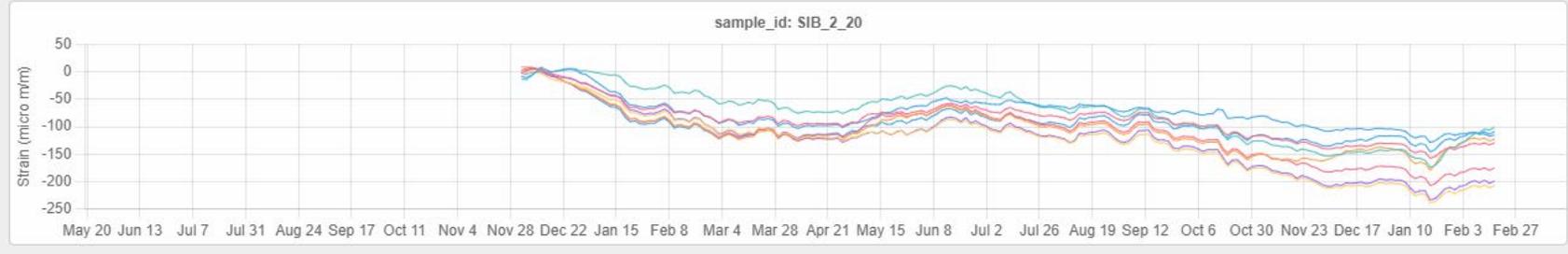
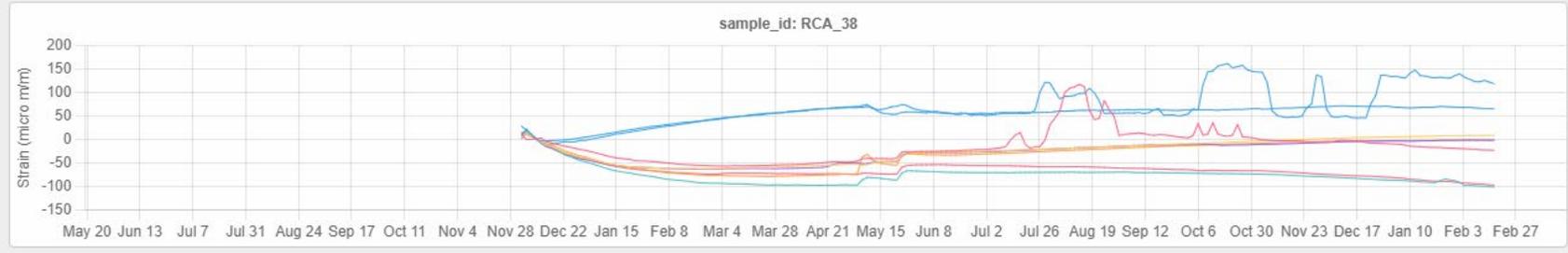
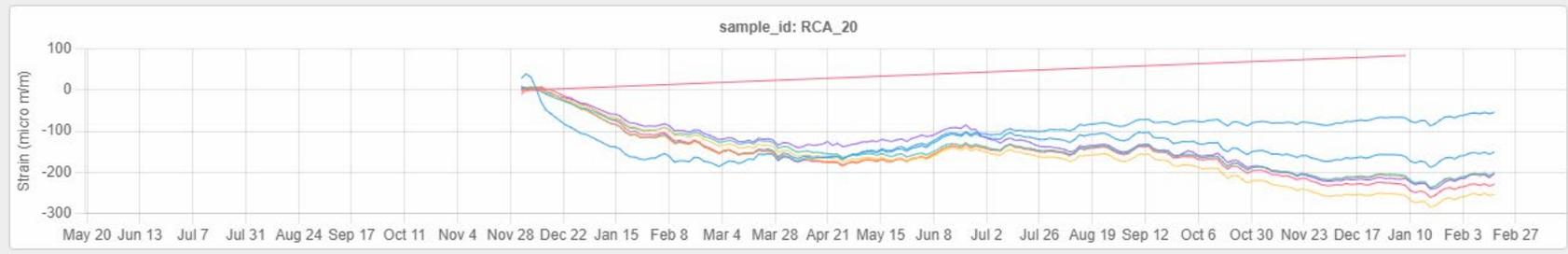
Last	Mean
65	-14
Min	Max
-1.0e+2	161

### Strain (micro m/m)

Last	Mean
-1.1e+2	-1.0e+2
Min	Max
-2.4e+2	9.4

### Strain (micro m/m)

Last	Mean
46	-51
Min	Max
-1.2e+2	67





## Room Temperature

Last	Mean
-	-
Min	Max
-	-

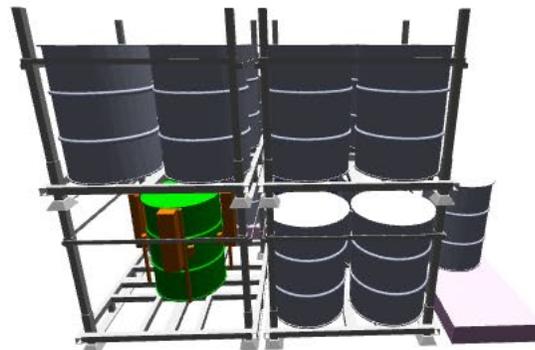
## Room Pressure

Last	Mean
-	-
Min	Max
-	-

## Room Humidity

Last	Mean
-	-
Min	Max
-	-

## 3D demonstration storage configuration



## Demonstration storage configuration



## Dead sensors warning

Sensor Id	Sensor description	Duration since last value
Gamma_01_unipi	Gamma-ray detector 1 (channel 1)	2week5d1h25m23s
Gamma_02_unipi	Gamma-ray detector 2 (channel 2)	2week5d1h25m23s
Gamma_01_unipi	Gamma-ray detector 3 (channel 3)	2week5d1h25m23s
Gamma_02_unipi	Gamma-ray detector 4 (channel 4)	2week5d1h25m23s
Neutron_01_unipi	Thermal neutron detector 1 (channel 5)	2week5d1h25m23s
Neutron_02_unipi	Thermal neutron detector 2 (channel 6)	2week5d1h25m23s
Battery_01_unipi	Battery monitor (channel 9)	2week5d1h25m23s
Energy 10	RFID embedded sensor	1month1week3d22h17m36s
INFN-SCIFI-01	Gamma detector 0°	1month6d18h27m3s
INFN-SCIFI-02	Gamma detector 90°	1month6d22h21m2s

## Equipment area



Last sensor value collected 18 January 2024

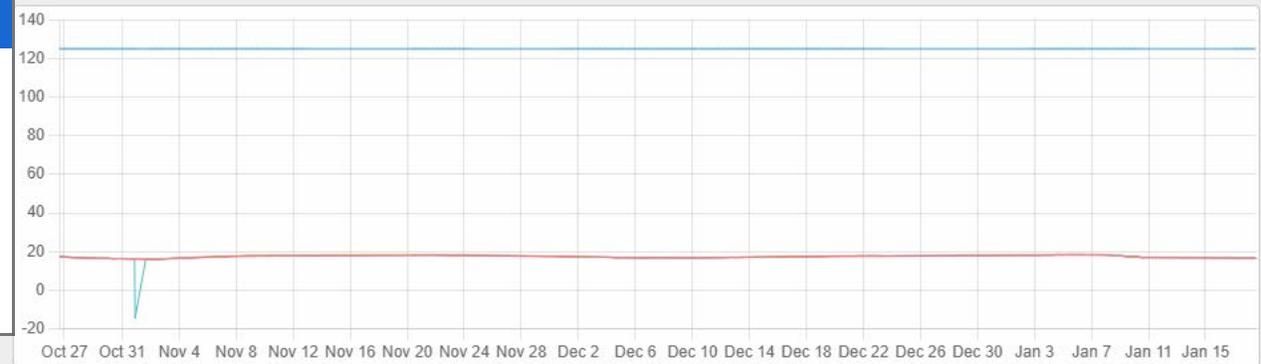
RFID embedded sensors ▾ All Sensors ▾ 3month ▾ Prediction None ▾

## Temperature

Last: 17  
Min: -14

**All Sensors**

- RFID-SN-00
- RFID-SN-01
- RFID-SN-02
- RFID-SN-03
- RFID-SN-04

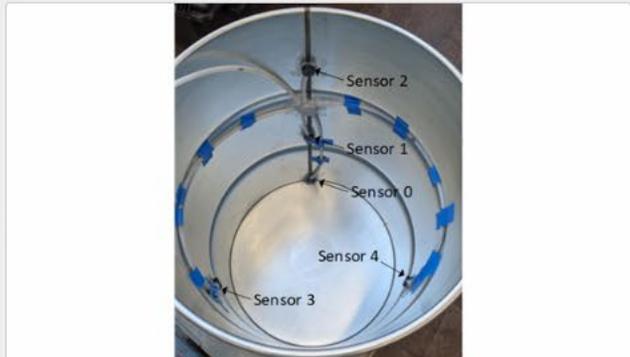
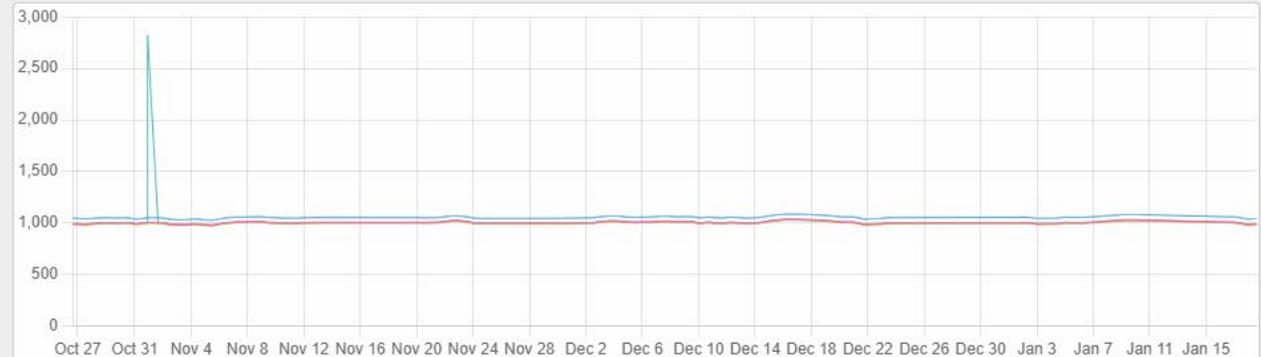


## Battery (V)

Last: 5.5  
Reference: 4.5

## Pressure (mbar)

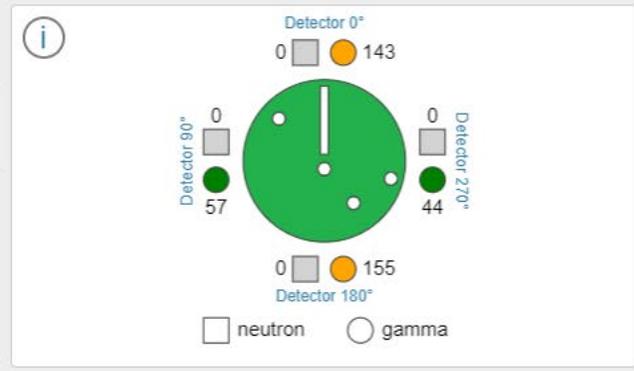
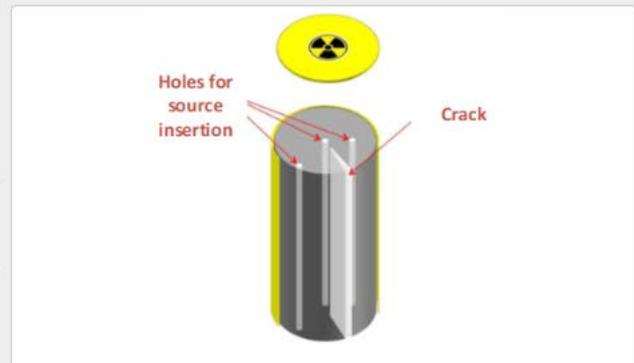
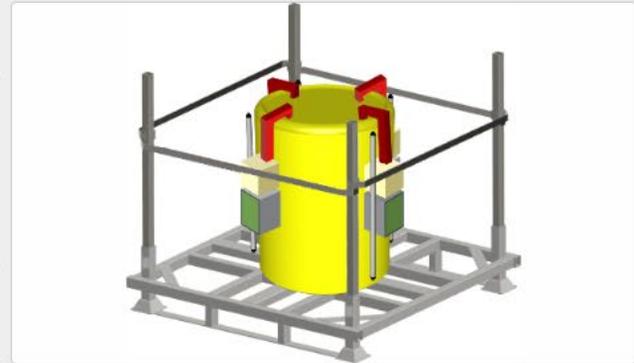
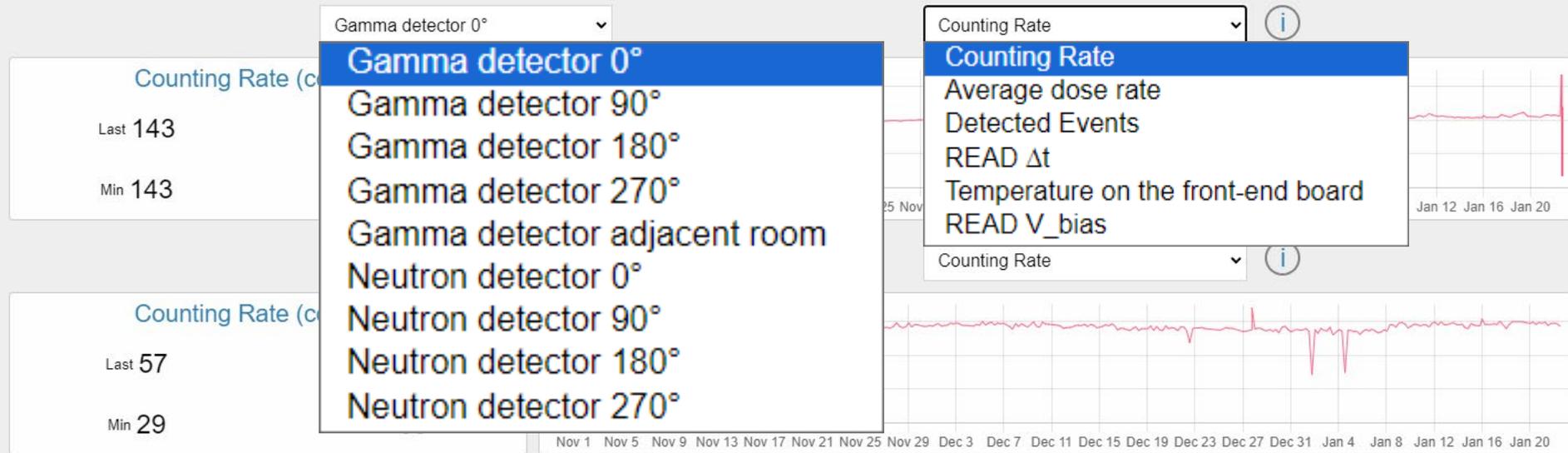
Last	Mean
992	1014
Min	Max
973	2822



## Relative Humidity (%RH)

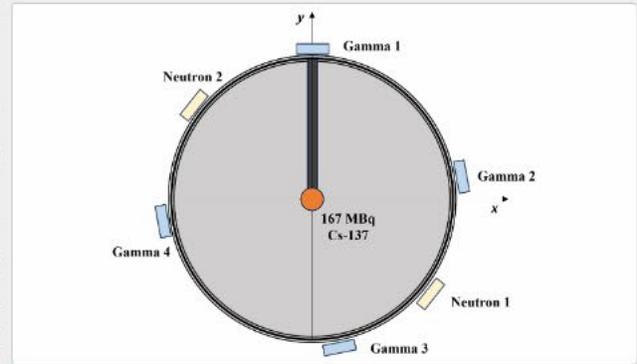
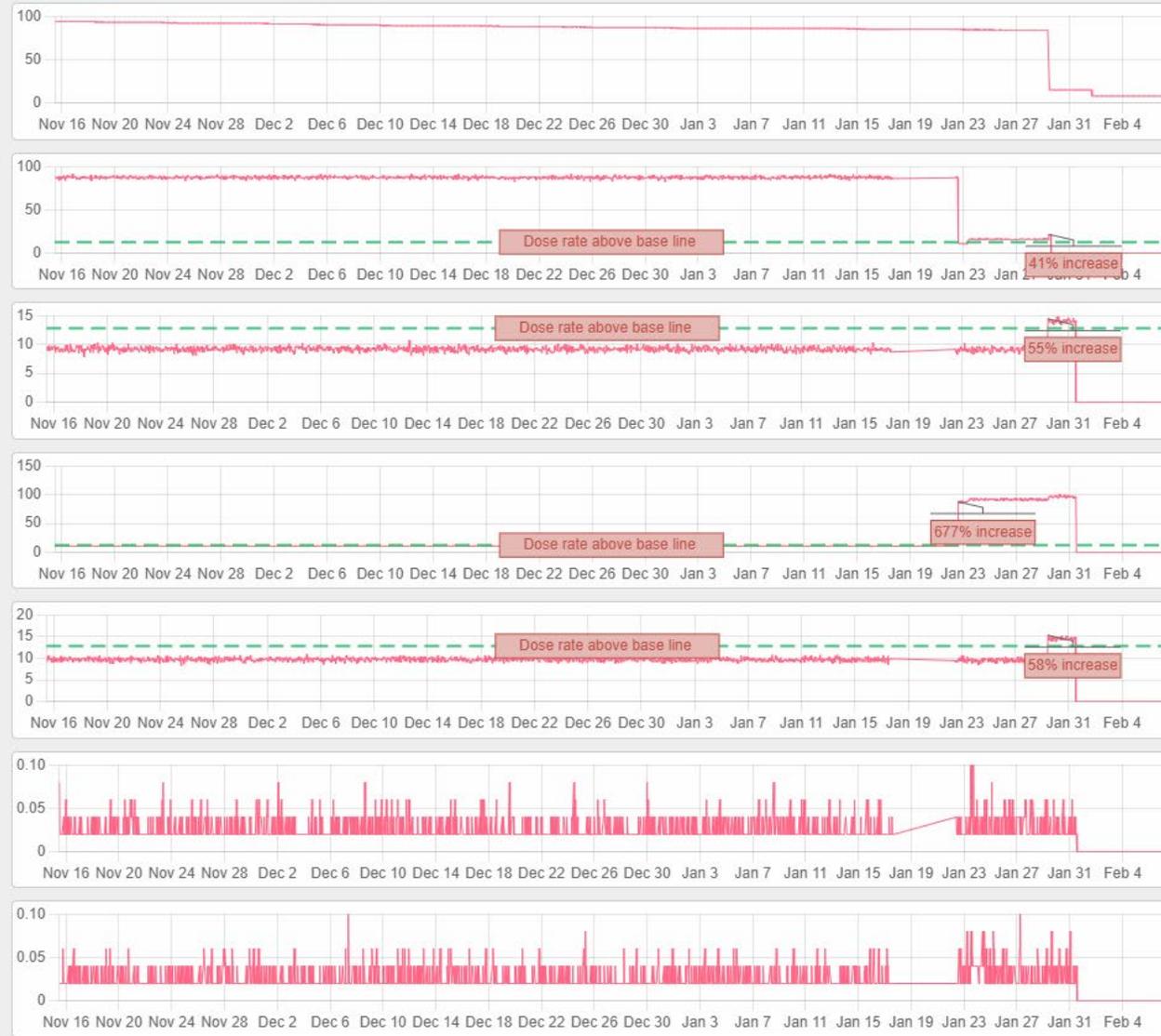
Last	Mean
100	100
Min	Max
99	100



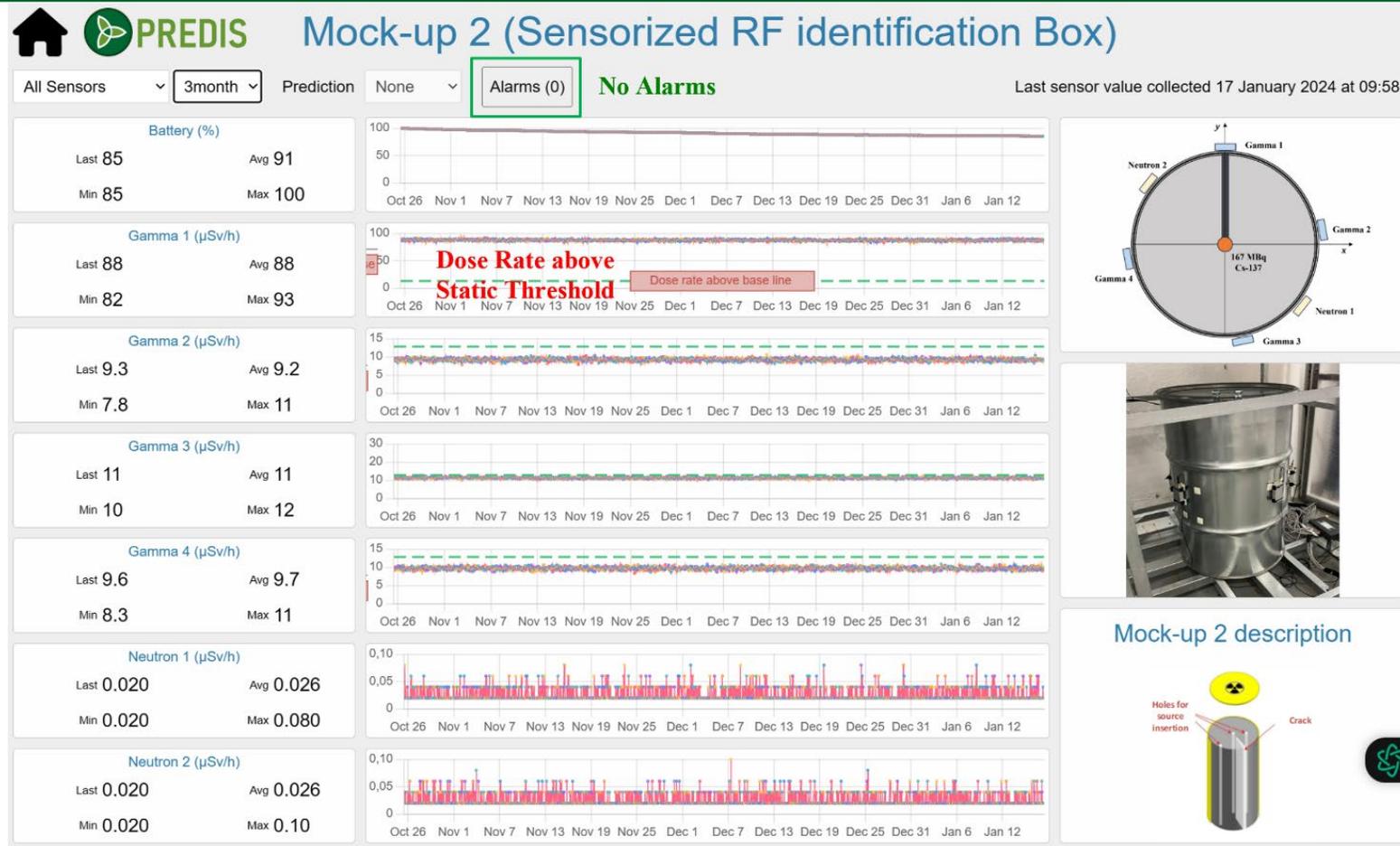


All Sensors ▾ 3month ▾ Prediction None ▾ **Alarms (2)**

Battery (%)		
Last 8	Mean 80	
Min 8	Max 94	
Gamma 1 (μSv/h)		
Last 0	Mean 71	
Min 0	Max 91	
Gamma 2 (μSv/h)		
Last 0	Mean 8.5	
Min 0	Max 15	
Gamma 3 (μSv/h)		
Last 0	Mean 19	
Min 0	Max 101	
Gamma 4 (μSv/h)		
Last 0	Mean 8.9	
Min 0	Max 15	
Neutron 1 (μSv/h)		
Last 0	Mean 0.024	
Min 0	Max 0.10	
Neutron 2 (μSv/h)		
Last 0	Mean 0.025	
Min 0	Max 0.10	



# Alarms – Static Threshold



# Alarms – Battery falls below 20%

**PREDIS Mock-up 2 (Sensorized RF identification Box)**

All Sensors | 1week | Prediction: None | **Alarms (0)** | Last sensor value collected 29 January 2024 at 10:58

**Battery (%)**

Last 84 | Mean 84 | Min 84 | Max 85

**PREDIS Mock-up 2 (Sensorized RF identification Box)**

All Sensors | 1week | Prediction: None | **Alarms (1)** Alarm Triggered | Last sensor value collected 29 January 2024 at 13:58

**Battery (%)**

Last 15 | Mean 83 | Min 15 | Max 85

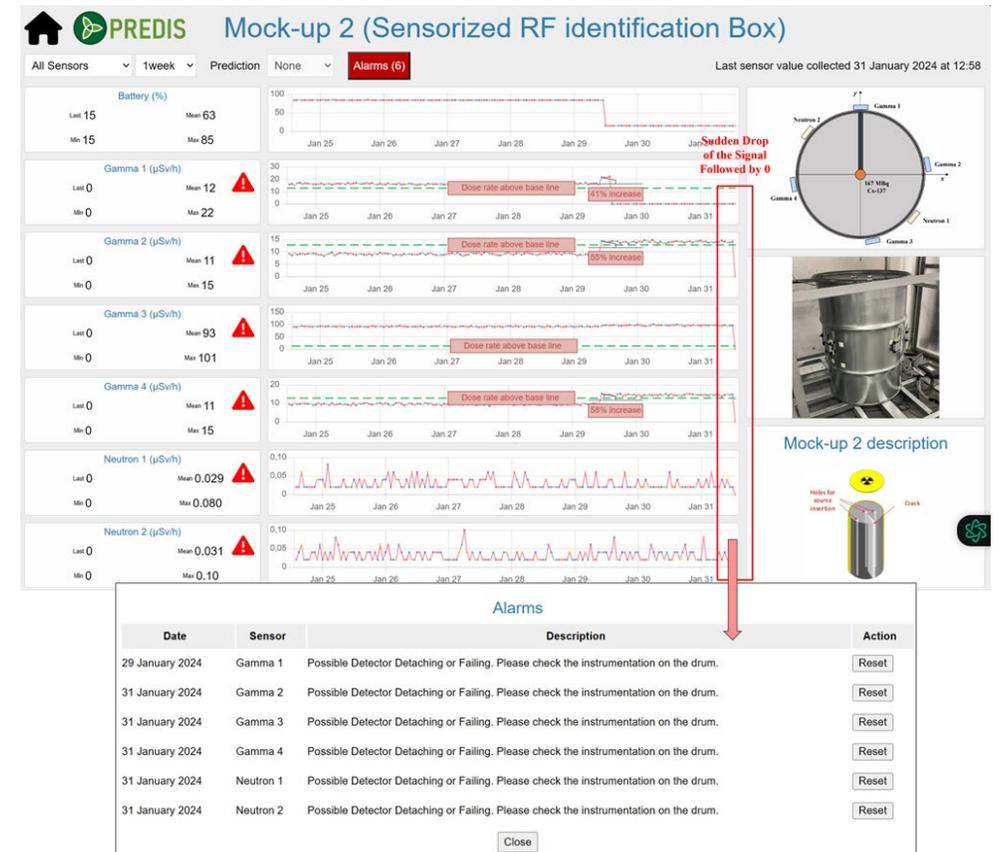
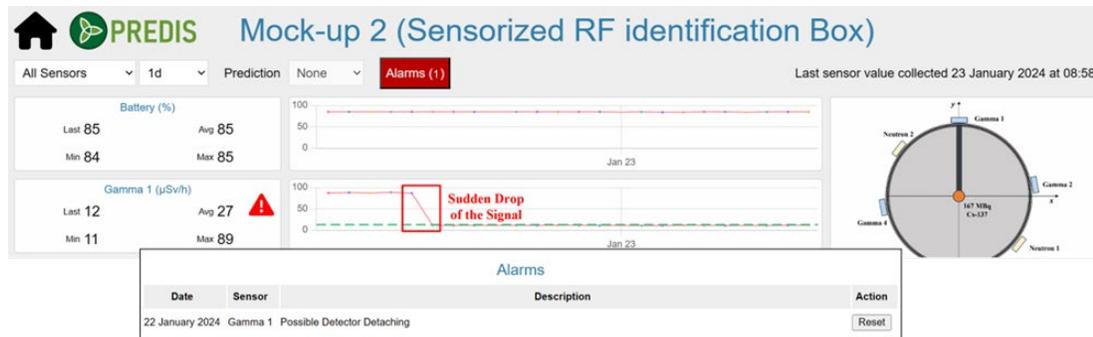
**Alarms**

Date	Sensor	Description	Action
29 January 2024	Battery	Battery Level is LOW. Please change the battery	Reset

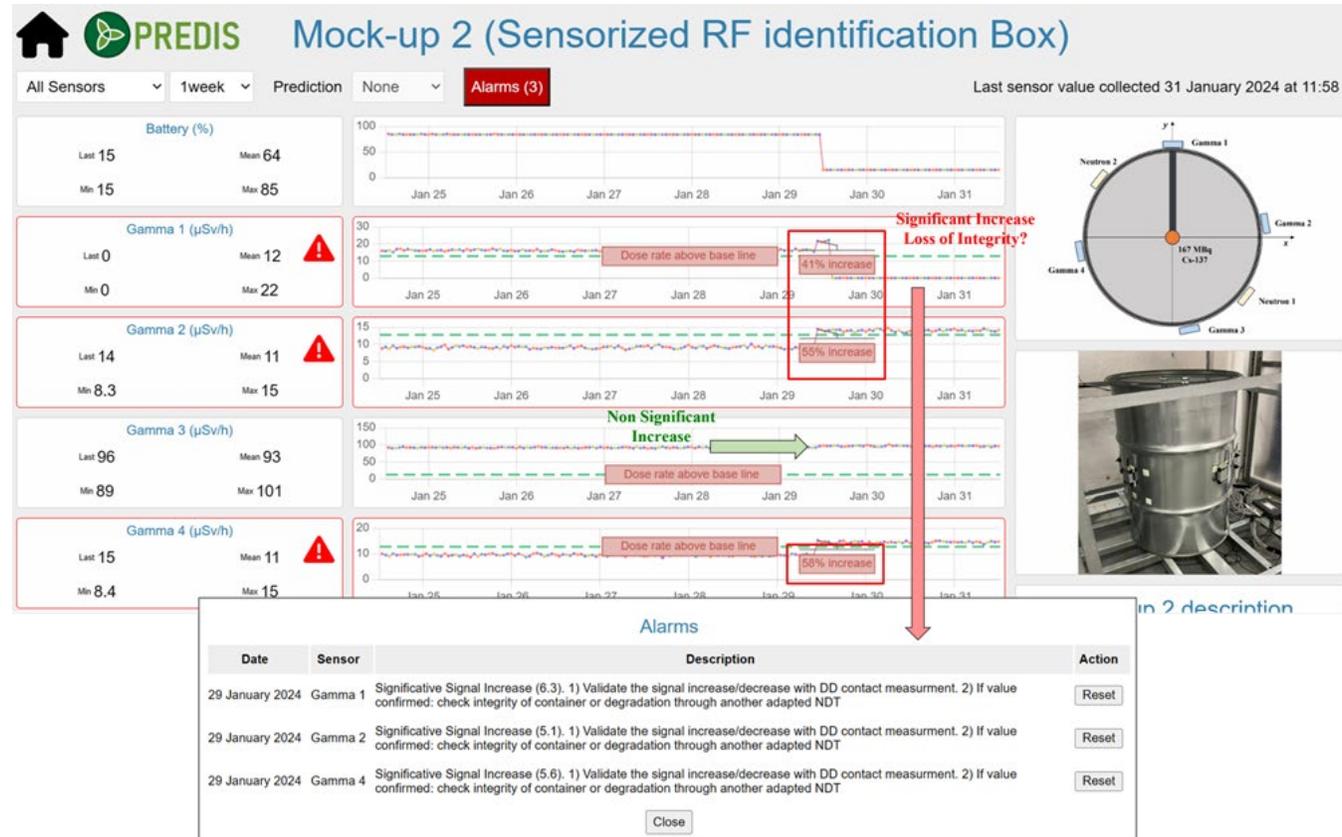
Close

# Alarms – Detectors Detaching or Failing

- Sudden drop – Possibly Detaching
- Followed by 0 – Potential Failure



# Alarms – Significant Dose Rate Increase



**Task 7.2 State of the Art**

**Task 7.3 Testing & Monitoring**

**Task 7.4 Digital Twin**

**Task 7.5 Data Management**

**Task 7.6 Demonstration and Implementation**

**Task 7.7 Dissemination**

## Objectives for task 6

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*" Test and verify the performance of the selected technologies, developed by task 7.3, by the deployment of an instrumented package at EU facility, possibly within a store environment or realistic environment"*

**Subtask T7.6.1 Evaluation of technologies and developed systems from an EU perspective**

**Subtask T7.6.2 Demonstrating systems and methods**

**Subtask T7.6.3 Definition of potential mitigation actions and design improvements**

Outputs	Due date
D7.8 : Report on demonstration and implementation of monitoring, maintenance, and automation/digitalization techniques for improving safety during the storage and handling of cemented waste packages	Month 48
M 7.6 Completion of full-scale trials in a realistic testing environment	Month 48

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# Subtask 7.6.1 Evaluation of technologies



## Evaluation of technologies

---

- Task 7.6 has produced a **Comparison table** to evaluate the technologies from an EU perspective
  - 1) First step : Completed by all WP7.3 developers
  - 2) Second step : End users completed the EU criteria during the November workshop
- The table has been revised in the beginning of 2024 to follow-up on new developments of the technologies
- A Value Assessment has been carried out for each technology

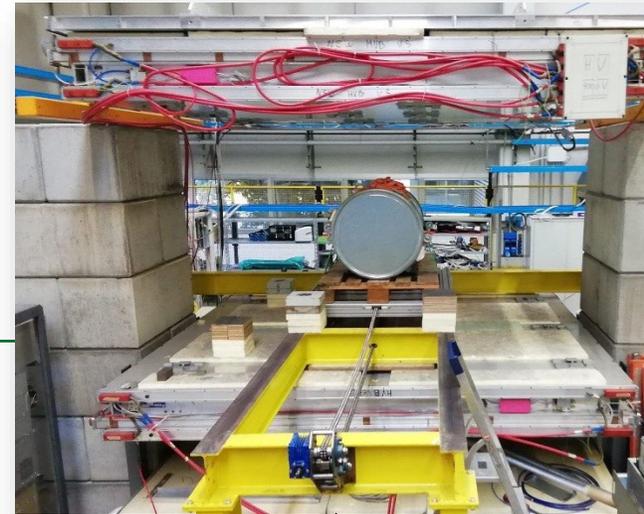




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# Subtask T7.6.2 : Demonstrating systems and methods





Technology testing at INFN :  
❖ *Muon Tomography* (INFN)

Demonstration test at UJV :

- ❖ *RFID embedded sensor* (BAM/VTT)
- ❖ *SiLiF / SciFi neutrons and gamma* (INFN)
- ❖ *Sensorized RF identification box for radiation monitoring* (UniPi)

Demonstration test at NNL :

- ❖ *Air-coupled ultrasonic inspection* (NNL)



Technology testing at MAGICS :

- ❖ *Acoustic Emission Wireless* (MAGICS)



## DEMO tests interest

---

- Demonstrate that the technologies, methods, and models developed and identified in Task 2 to 5 can be used in a nuclear environment.
- Test and verify the performance of the selected technologies, developed prototypes, and models by the deployment of an instrumented package at an end-user facility, possibly within a storage environment

**The main aim of the demo test is to demonstrate that technologies are of real interest for monitoring EU packages in storage conditions.**

  
**DEMO TEST AT NNL**  
**DEMO TEST AT UJV**

# Demonstration test at UJV



# UJV demo test configuration

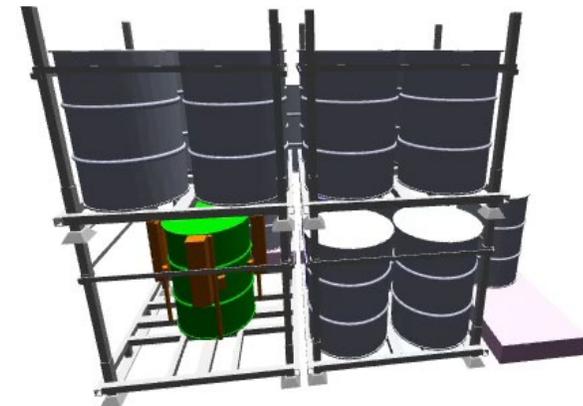
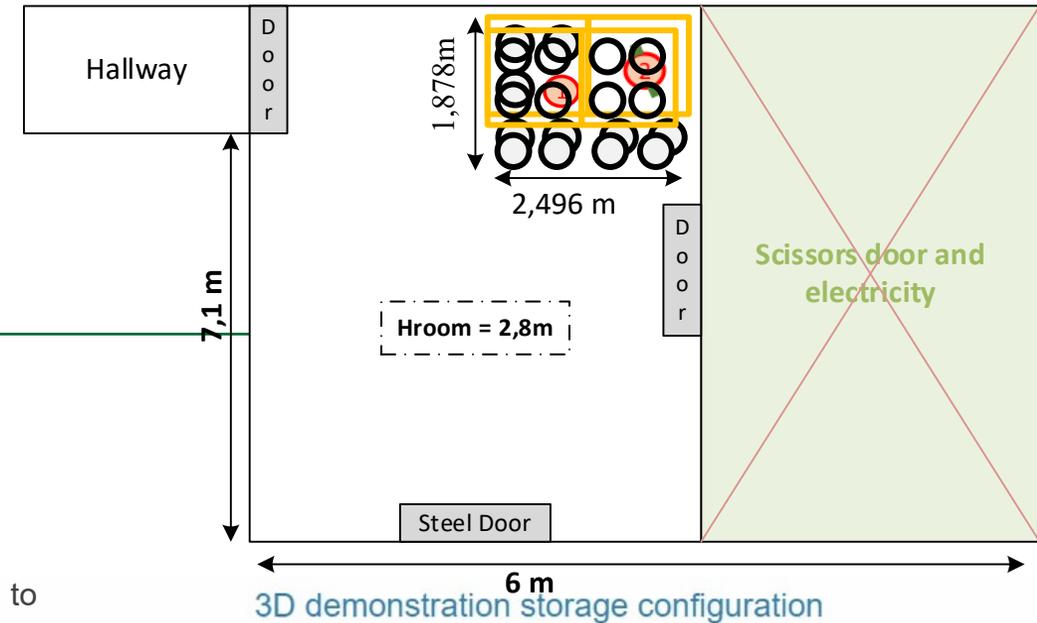
- Optimized storage configuration for the demo test is:

- ❖ 19 cemented packages
- ❖ 2 mock-ups :
  - **Mock-up 1.2** : Assessing RFID embedded sensor technology using Relative Humidity, Temperature, and pressure sensors, along with Belgoprocess aggregates, to replicate conditions susceptible to Alkali-Silica Reaction (ASR).
  - **Mock-up 2** : Evaluating radioactivity using a mock-up with a central aperture for a 167 MBq Cs-137 source, facilitating measurement around the mock-up and identifying anomalies or faults within cemented packages.

- Duration of UJV test: **3 months** from **October 2023** to **January 2024**

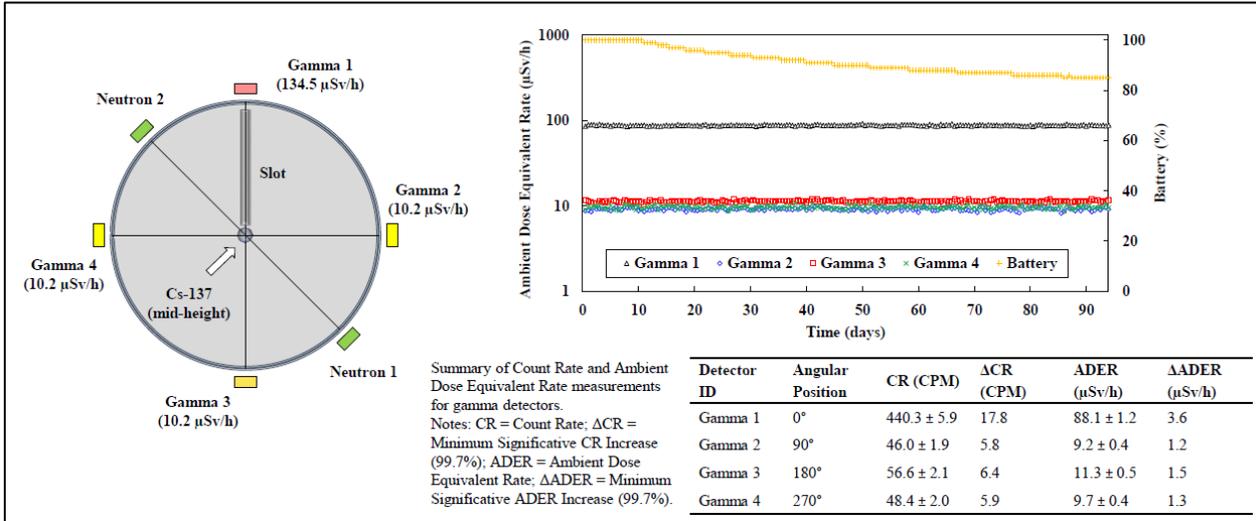
- During the test: Each developer was able to **remotely collect data** transmitted by their technology. The data were:

- First sent to a local server (the Data Equipment Area) located in another room
- Then uploaded online to the Microsoft Azure platform.
- Finally gathered in a Dashboard



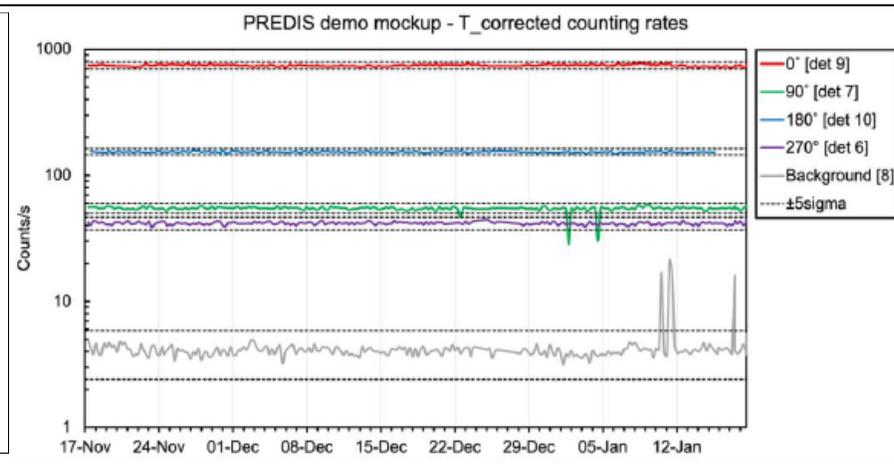
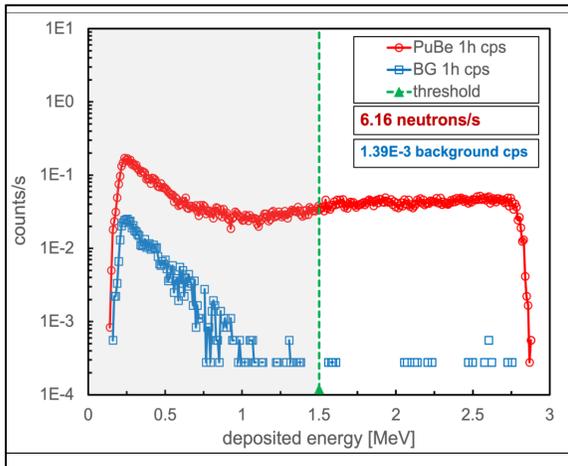


# Demonstration test results

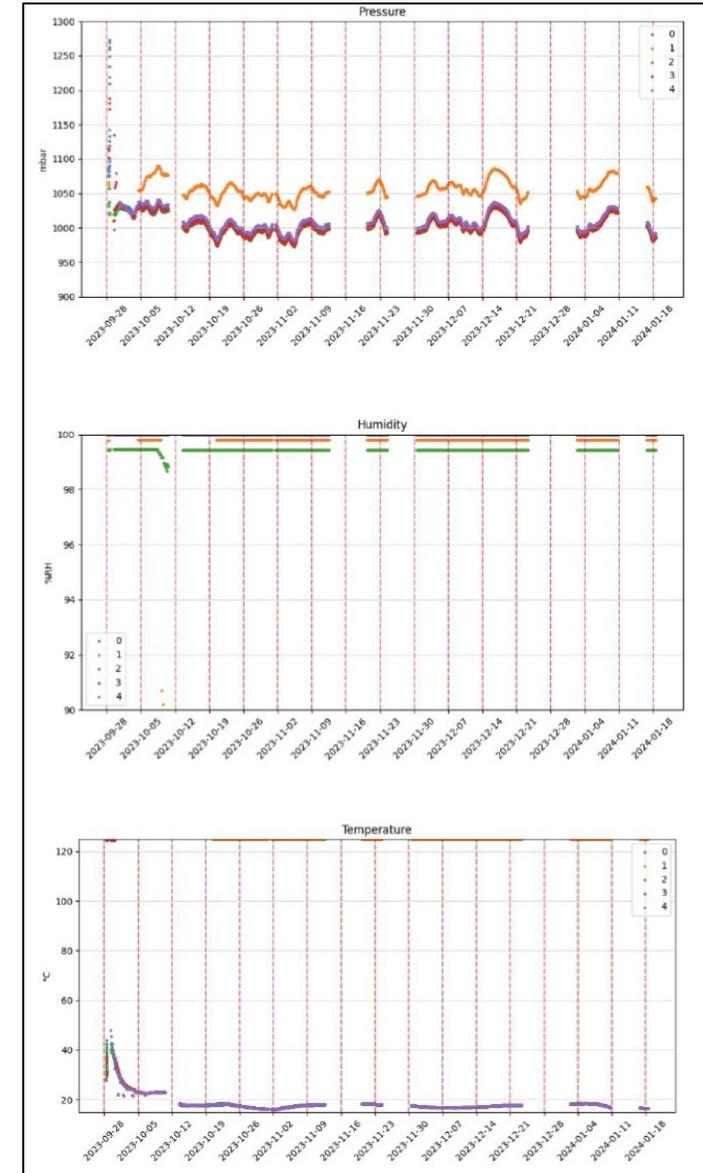


UniPi

BAM/VTT



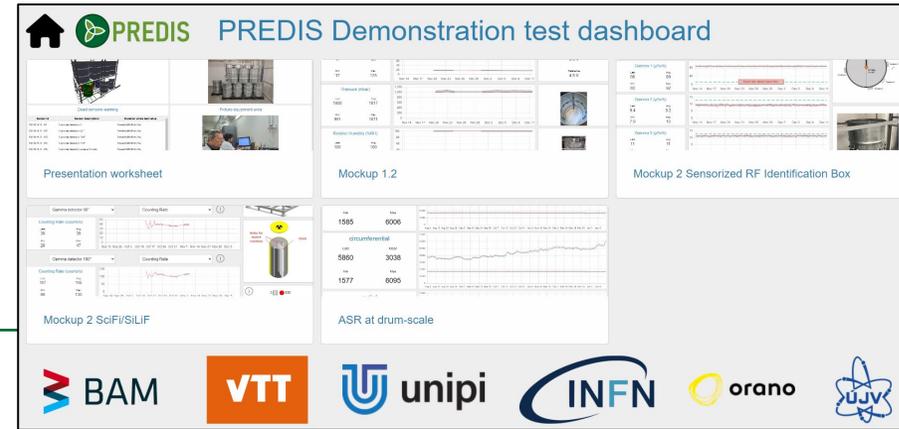
INFN





# Dashboard

1.



- Implemented as a web page similar to task 7.5 developments

1. Demo presentation page

- As if it were an interim storage facility
- 3D view
- Dead sensor list

2. Mock-up 1.2 page

- RFID embedded sensors from BAM / VTT
- Time series graphs and summaries for temperature, pressure and humidity sensors
- Photos and battery status

3. Mock-up 2 SciFi/SiLiF

- Time series graphs and summaries for end-user selected parameters among for each sensor (average dose rate, counting rate, read duration, temperature, ...)
- Pictures and illustrations

4. Mock-up 2 Sensorized RF identification box

- Sensorized RF identification box for radiation monitoring from UniPi
- Time series graphs and summaries for battery, 4 gamma and 2 neutron sensors
- Pictures and illustrations
- Integration of alarms on sensors failure (detachment), battery low level, tora failure, increase of measured DR

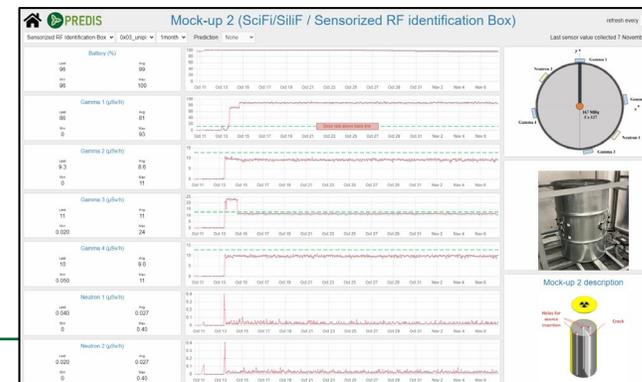
2.



3.



4.



This project has received funding from the Euratom research and training programme 2019-2020 under grant agreement No 945098.

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# Showcase



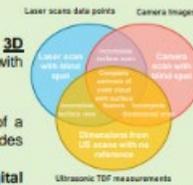
# Showcase of PREDIS task work

- **How:** Poster to present the different technologies
- **Who :** Every task 3 developpers (BAM, INFN, Unipi, MAgics, NNL)
- **What:** A collection of the results of all tests performed during PREDIS in order to present them
- **Where:** In the poster room

**A task 7.6 poster is also available to resume the Demonstration Test in a realistic storage environment at UJV Rez**

## Description of technology

- Working by fusing incomplete sets of **3D photogrammetry** and **laser scan** data with non-contact **ultrasonic** measurements.
- Ultrasonic data can be obtained from the full circumference of a cylindrical waste container and provides information on the **structural integrity**.
- used to create a **complete digital representations of a waste container** when fused with the 3D photogrammetry data.



- The system identifies any **perturbation, package swelling or corrosion**
- The system utilizes **external sensors** that can be deployed without any modification to waste packages. Allowing the system to be **compatible with legacy assets**.
- Measurements can be performed **in-situ whilst waste packages are stacked inside stillages** using an automated system



**Main asset :** Long-term non-contact inspection capabilities.

## Package compatibility



- Any type of nuclear containers or assets with **any internal content**.
- Ultrasonic scanners are compatible with any **metallic container**, with low pressure containment.
- **Filled and unfilled** stillage packages on **any type of stillage** with an access to the drum.
- **Cylindrical containers surfaces**.

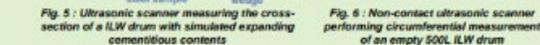
## Parameters measured

Table 1: Parameter results obtained using the technology

Measurement	Model needed	Parameter/ Phenomenon
Circumferential measurement	Yes (to be developed in PREDIS)	Swelling
Discontinuity in the package shell	No	Area of corrosion and type
Pressure	No	Cementitious contents hydration

## Qualification and demonstration

- **KUKA KR120 manipulator** used to simulate automated and remote scanning capabilities using laser and photogrammetry scanners of **full size 500L ILW drums stored in a mockup stillage** (Fig. 7 and the results demonstrated in Fig. 2).
- **Full scale ultrasonic tests** of 500L ILW drums filled with Magnox swarf using non-contact transducers deployed using **robotic manipulators**.
- Results from the laser scans and the ultrasonic measurements are being used to **develop the algorithms** required to fuse the data sets to identify and locate defects beyond direct line of site.



- **Laser scanning, photogrammetry and non-contact ultrasonic technology feasibility tests on full scale empty packages and 500L ILW drums** have been completed in a number of in-lab studies.

- **Small scale tests performed on scaled packages filled with cement** to identify the effects of cement expansion on the ultrasonic scans as per Fig. 5 and detection of artificial defects as per Fig. 4.

## Conclusion and State of Progress

PREDIS has progressed the Laser scanning & non-contact ultrasonic measurements system from TRL 3 to TRL 5.

Future developments include :

- Validation of sensor information and deployment tools to operate in industrial and commercial environments.
- Creating dedicated robotic deployment system for the proposed sensors used in the scanning process.

NNL Poster

**Task 7.2 State of the Art**

**Task 7.3 Testing & Monitoring**

**Task 7.4 Digital Twin**

**Task 7.5 Data Management**

**Task 7.6 Demonstration and Implementation**

**Task 7.7 Dissemination**

## T.7.7 Dissemination and Reporting

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- **Key partners:** GSL, BAM, VTT, PSI, Orano, SOGIN (M1-M48)
- **Aim:** ensure dissemination of WP 7 results to wider audience and production of WP7 synthesis report
- **Scope:**
  - Record of WP7 dissemination activities (a log of dissemination activities has been developed)
  - Participation at scientific conferences and workshops
  - Developing a project summary report documenting the outcomes of the project
- Two key deliverables in last year of project
  - **D7.9:** Report on the economic, environmental, and safety impact of the pre-disposal monitoring, modelling, and decision framework activities developed for handling and storage of cemented waste packages (**M45**) - submitted
  - **D7.10:** Final project report on innovations in cemented waste handling and pre-disposal storage, including sections on interaction with end users of cemented waste packages and dissemination of results to the general public (**M48**)

## T7.7 Dissemination Activities

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- A total of 28 dissemination activities recorded so far, including:
  - 10 Oral presentations (e.g., DigiDecom conference, several IAEA events)
  - 3 poster presentations (e.g., IGDTP symposium, EURADWASTE conference)
  - 9 journal and other publications
  - 1 webinar on digital twin

# WP7 Value Assessment – Approach

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- A form of multi-criteria cost benefit analysis to assess and compare the technical, economic, and environmental performance of alternative waste management options against an established baseline
- Briefing materials produced to explain the assessment process and help technology developers to undertake draft assessments
- Value assessment workshops held with WP7 partners and end users to discuss the draft assessments (Milestone in M43)
- Draft assessments updated and incorporated into Deliverable D7.9 (submitted in M45)

# WP7 Value Assessment – Scope

- All technologies and tools being tested in WP7

Technology	Technology developer(s)	Baseline
SciFi (gamma) radiation monitoring	INFN, Italy	Visual inspection and manual dose rate measurement
SiLiF (neutron) radiation monitoring	INFN, Italy	Visual inspection
Sensorised LoRa wireless sensor network for identification and integrity assessment of radioactive waste drums	UNIFI, Italy	Visual inspection and manual dose rate measurement
Acoustic Emission for measuring ASR	Magics, Belgium	Visual inspection
Non-contact ultrasonic scanning	NNL, UK	
Embedded RFID Sensors	BAM, Germany	
	VTT, Finland	
Muon tomography	INFN, Italy	X-ray imaging
DT, data platform and decision framework tools for predictive modelling, data handling, and data visualisation	PSI, Switzerland	Combination of paper records and limited digital archiving of data, but no DT or decision framework used.
	VTT, Finland	The baseline also assumes visual package inspection as the monitoring technology. However, the assessment only focuses on the DT, data platform, and decision framework aspects rather than any potential monitoring technologies that might operate concurrently.
	IFE, Norway	

# WP7 Value Assessment – Example Summary of Output

**Operational and Transport Safety**

**Environmental impact**

**Impact on disposability / long-term safety**

**Implementation and timescales**

**Technical Readiness**

**Strategic Cost Impact**

- Technology and equipment manufacture,.
- Package or store modification.
- Storage/monitoring operational safety issues
- Transport safety issues

- Technology energy requirements
- Secondary and maintenance waste.

- Ability to meet waste acceptance criteria
- Disposability of secondary waste

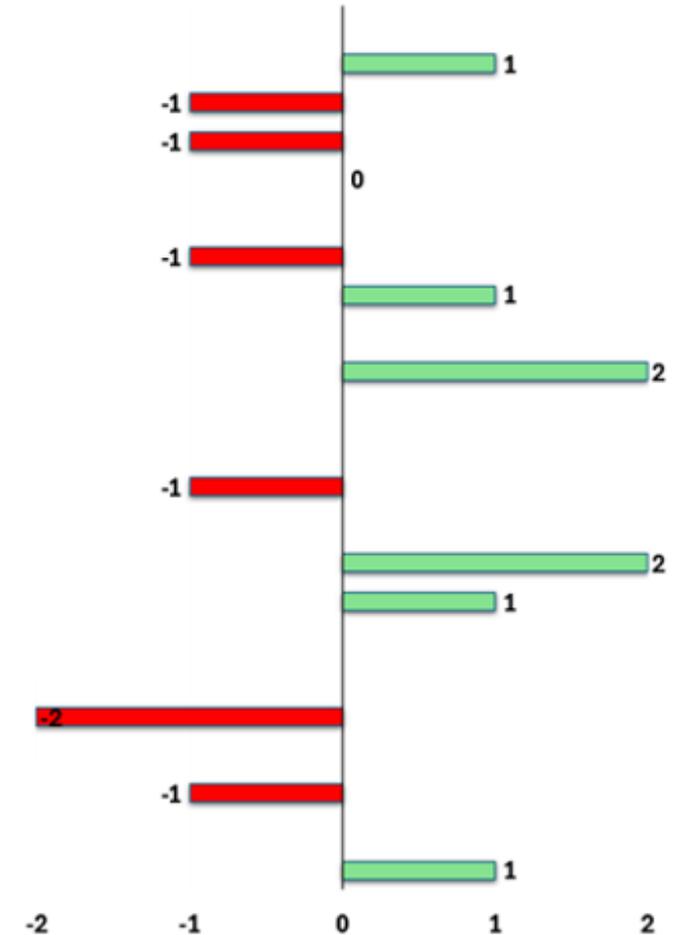
- Design, construction, implementation and.

- Potential to monitor a wide range of.
- Impact on waste management strategy
- Decommissioning timescale

- Maturity of the technology

- Costs of construction, operation and.

- Impact on disposal costs (package &.



# Conclusion Objectives vs. Achievements

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- Identify, **evaluate and demonstrate** store and package **quality assurance** (NDE) and monitoring technologies

- Developed new technologies for specific challenges.
- Demo test and evaluation.
- Investigate method applicability.
- Continuous evaluation with End User perspective.
- Undertake Value Assessment of all technologies developed in the project.



# Conclusion Objectives vs. Achievements

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## ■ Adapt and demonstrate **digital twin technology**

- Proof of concept of digital twin for cemented waste form pathology (ASR).
- Demonstration of a machine learning approach for complex cement degradation processes
- Demonstration of digital twin framework models as a support of decision making



# Conclusion Objectives vs. Achievements

---

- Develop and demonstrate **methods for data handling**
- Develop and demonstrate a **digital decision framework**

- A data management framework, from sensing to decision-making, was developed.
- Successful integration of all methods/technologies in a realistic environment
- Technologies and practices were demonstrated to help end-users and WMOs to increase their organisational maturity.

